



## PEÇAS



**MÁQUINA DE COSTURA OVERLOQUE  
ELETRÔNICA**

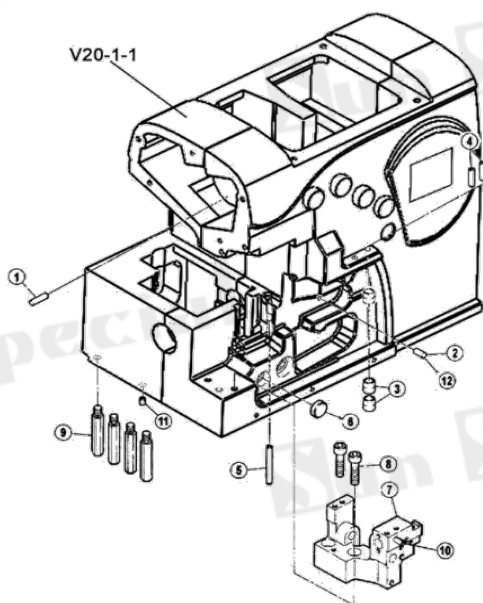
**SS21-3ET-UT-PR-SU 220 (4)\***



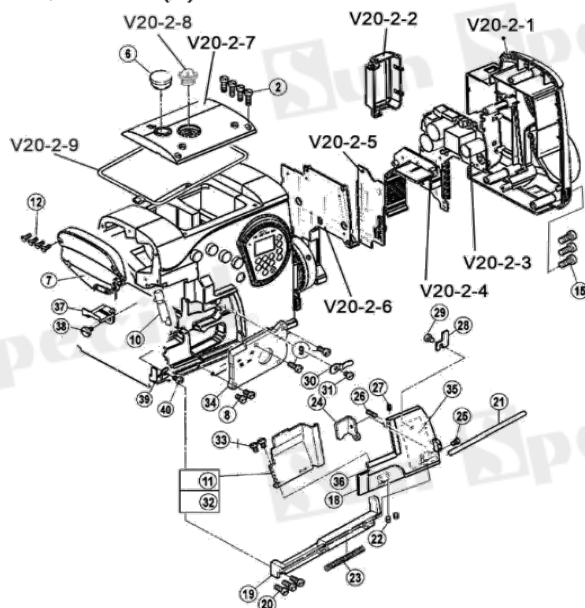
# Sun Special®

## Qualidade e Tecnologia

### 一、机壳部件/Machine Bed Frame



### 二、机壳机罩部件(1)/Cover(1)





# Sun Special®

## Qualidade e Tecnologia

### 一、机壳部件/Machine Bed Frame

| 序号<br>NO | 图号<br>Parts No. | 名 称       | Description          | 数量 (Number)         |                    |                    |
|----------|-----------------|-----------|----------------------|---------------------|--------------------|--------------------|
|          |                 |           |                      | 三 线<br>Three-thread | 四 线<br>Four-thread | 五 线<br>Five-thread |
| 1        | 240333          | 销5.5 × 16 | Pin                  | 1                   | 1                  | 1                  |
| 2        | 201002          | 销5 × 10   | Pin                  | 1                   | 1                  | 1                  |
| 3        | 210194          | 导向套       | Indicator guide      | 2                   | 2                  | 2                  |
| 4        | 240325          | 过线管       | Pipe                 | 2                   | 2                  | 2                  |
| 5        | 240299          | 销4 × 40   | Pin                  | 1                   | 1                  | 1                  |
| 6        | 208173          | 送布轴油封     | Plug                 | 1                   | 1                  | 0                  |
| 7        | 270008-91       | 下刀座       | Bracket Assembly     | 1                   | 1                  | 1                  |
| 8        | 4511            | 螺钉M6 × 25 | Screw                | 2                   | 2                  | 2                  |
| 9        | 270047          | 支柱        | Bed Pin              | 4                   | 4                  | 4                  |
| 10       | 240342          | 销5 × 14   | Pin                  | 1                   | 1                  | 1                  |
| 11       | ----            | 工艺孔销      | Pin                  | 1                   | 1                  | 1                  |
| 12       | ----            | 厚料摇杆定位销   | Pin                  | 0                   | 0                  | 1(厚料)              |
|          | 270001-9S       | 机壳        | Machine Bed Complete | 1                   | 1                  | 1                  |
|          | ----            | 上轴右套      | Sleeve               | 1                   | 1                  | 1                  |
|          | ----            | 上轴左套      | Sleeve               | 1                   | 1                  | 1                  |
|          | ----            | 送布右轴套     | Sleeve               | 1                   | 1                  | 1                  |
|          | ----            | 上刀轴左套     | Sleeve               | 1                   | 1                  | 1                  |
|          | ----            | 弯针前轴套     | Sleeve               | 2                   | 2                  | 1                  |
|          | ----            | 上弯针后轴套    | Sleeve               | 1                   | 1                  | 1                  |
|          | ----            | 主轴套筒      | Sleeve               | 1                   | 1                  | 1                  |
|          | ----            | 差动轴套      | Sleeve               | 1                   | 1                  | 1                  |
|          | ----            | 上刀轴右套     | Sleeve               | 3                   | 3                  | 6                  |



# Sun Special®

## Qualidade e Tecnologia

### 二、机壳机罩部件(1)/Cover(1)

| 序号<br>NO | 图号<br>Parts No. | 名 称        | Description         | 数量 (Number)        |                   |                   |
|----------|-----------------|------------|---------------------|--------------------|-------------------|-------------------|
|          |                 |            |                     | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 2        | 7020            | 螺钉M4 × 10  | Screw               | 4                  | 4                 | 4                 |
| 4        | 240305          | 减震垫        | Cushion Rubber      | 3                  | 3                 | 3                 |
| 6        | 240110          | 油塞         | Plug                | 1                  | 1                 | 1                 |
| 7        | 270010-UD       | 侧盖         | Side Cover          | 1                  | 1                 | 1                 |
| 8        | 7020            | 螺钉M4 × 10  | Screw               | 2                  | 2                 | 2                 |
| 9        | 7021            | 螺钉M4 × 12  | Screw               | 2                  | 2                 | 2                 |
| 10       | 274011-91       | 压脚杆组件      | Presser Bar         | 1                  | 1                 | 1                 |
| 11       | 270013          | 左前盖        | Front Cover (left)  | 0                  | 0                 | 1                 |
| 12       | 7044            | 螺钉M4 × 10  | Screw               | 4                  | 4                 | 4                 |
| 14       | ----            | ----       | ----                | ----               | ----              | ----              |
| 15       | 7176            | 螺钉M6 × 14  | Screw               | 3                  | 3                 | 3                 |
| 16       | 270025          | 风扇罩        | Fan Cover           | 1                  | 1                 | 1                 |
| 17       | 7019            | 螺钉M4 × 7.5 | Screw               | 1                  | 1                 | 1                 |
| 18       | 270011-UD       | 右前盖        | Front Cover (right) | 1                  | 1                 | 1                 |
| 19       | 270014          | 铰链         | Hinge               | 1                  | 1                 | 1                 |
| 20       | 7021            | 螺钉M4 × 12  | Screw               | 3                  | 3                 | 3                 |
| 21       | 240043          | 铰链销        | Pin                 | 1                  | 1                 | 1                 |
| 22       | 4543            | 螺钉M4 × 4   | Screw               | 2                  | 2                 | 2                 |
| 23       | 240301          | 铰链销弹簧      | Spring              | 1                  | 1                 | 1                 |
| 24       | 270018          | 锁紧板        | Latch               | 1                  | 1                 | 1                 |
| 25       | 7009            | 螺钉M3 × 4.5 | Screw               | 1                  | 1                 | 1                 |
| 26       | 4574            | 螺钉M3 × 12  | Screw               | 1                  | 1                 | 1                 |
| 27       | 4535            | 螺钉M3 × 4   | Screw               | 1                  | 1                 | 1                 |
| 28       | 270017          | 锁紧板        | Latch               | 1                  | 1                 | 1                 |
| 29       | 7017            | 螺钉M4X4.7   | Screw               | 1                  | 1                 | 1                 |
| 30       | 210044          | 前罩板卡簧1     | Flat Spring         | 1                  | 1                 | 1                 |
| 31       | 7017            | 螺钉M4X4.7   | Screw               | 1                  | 1                 | 1                 |
| 32       | 270012          | 左前盖        | Front Cover (left)  | 1                  | 1                 | 0                 |
| 33       | 7018            | 螺钉M4 × 5   | Screw               | 2                  | 2                 | 2                 |
| 34       | 270028          | 前盖板        | Side Cover          | 1                  | 1                 | 1                 |
| 35       | ----            | 穿线图        | Threading diagram   | 1                  | 1                 | 1                 |
| 36       | ----            | 穿线图        | Threading diagram   | 0                  | 0                 | 1                 |
| 37       | 270079          | 外罩         | Cover               | 1                  | 1                 | 1                 |
| 38       | 7066            | 螺钉         | Screw               | 1                  | 1                 | 1                 |
| 39       | 270081          | 送料压板       | Cover               | 1                  | 1                 | 1                 |
| 40       | 7018            | 螺钉M4 × 5   | Screw               | 1                  | 1                 | 1                 |

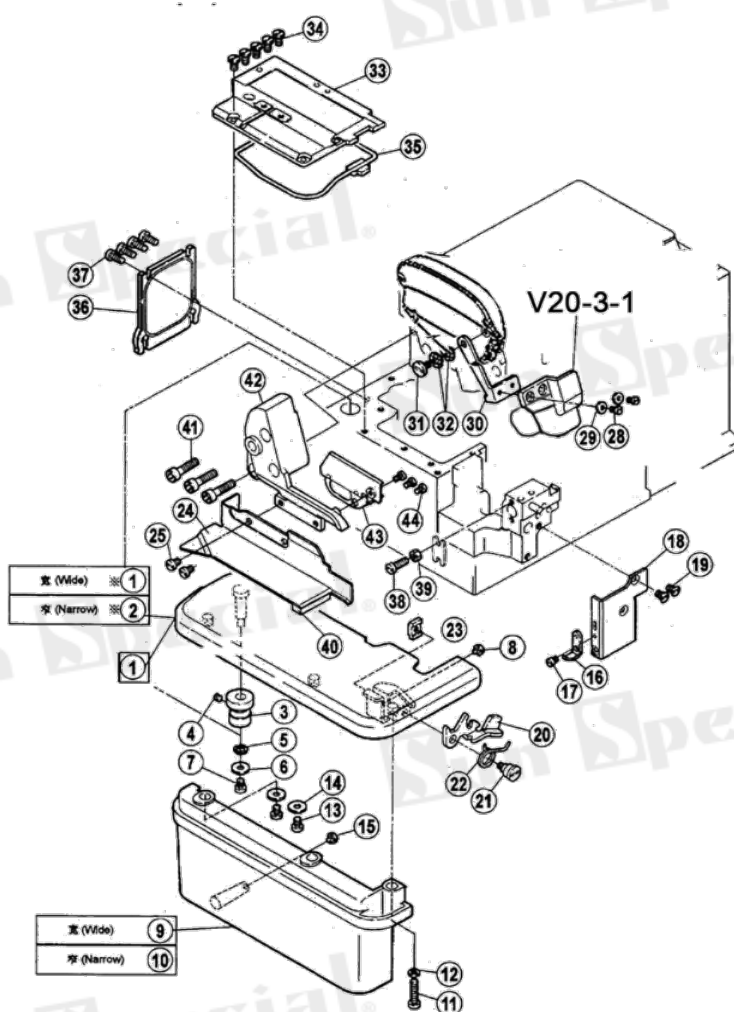




# Sun Special®

## Qualidade e Tecnologia

### 三、机壳机罩部件(2)/Cover(2)





# Sun Special®

## Qualidade e Tecnologia

### 三、机壳机罩部件(2)/Cover(2)

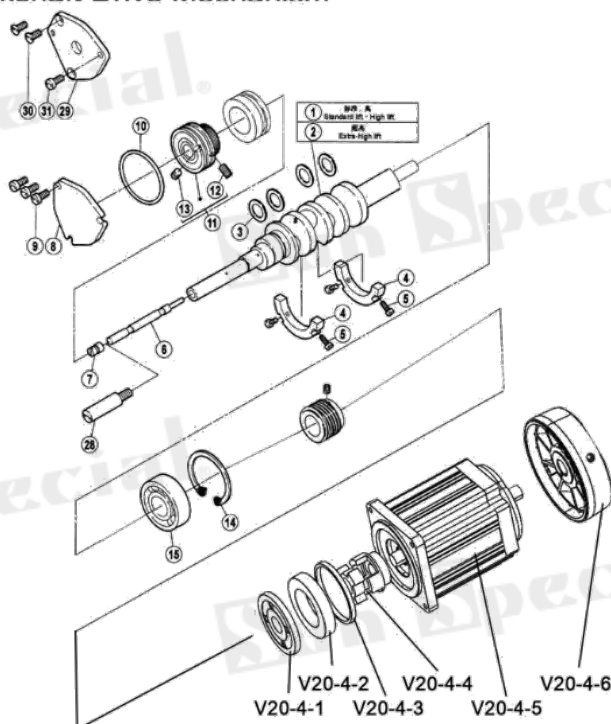
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|----------|-----------------|--------------|-----------------------|--------------------|-------------------|-------------------|
|          |                 |              |                       | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 270035          | 缝台组件 (宽)     | Cloth Plate           | 0                  | 0                 | 1                 |
| 2        | 270037          | 缝台组件 (窄)     | Cloth Plate           | 1                  | 1                 | 0                 |
| 3        | 270042          | 套筒           | Bushing               | 1                  | 1                 | 1                 |
| 4        | 4543            | 螺钉M4 × 4     | Screw                 | 1                  | 1                 | 1                 |
| 5        | ----            | 止动垫圈6        | Washer                | 1                  | 1                 | 1                 |
| 6        | 204115          | 垫圈           | Washer                | 1                  | 1                 | 1                 |
| 7        | 7018            | 螺钉M4 × 5     | Screw                 | 1                  | 1                 | 1                 |
| 8        | 240305          | 减震垫          | Cushion Rubber        | 1                  | 1                 | 1                 |
| 9        | 270030-UB       | 侧盖组件(宽)      | Side Cover (Wide)     | 0                  | 0                 | 1                 |
| 10       | 270031-UB       | 侧盖(窄)        | Side Cover (Narrow)   | 1                  | 1                 | 0                 |
| 11       | 7025            | 螺钉M4 × 17.5  | Screw                 | 1                  | 1                 | 1                 |
| 12       | 201252          | 垫圈4          | Spring Washer         | 1                  | 1                 | 1                 |
| 13       | 7018            | 螺钉M4 × 5     | Screw                 | 2                  | 2                 | 2                 |
| 14       | 240343          | 垫片           | Washer                | 2                  | 2                 | 2                 |
| 15       | 240305          | 减震垫          | Cushion Rubber        | 1                  | 1                 | 1                 |
| 16       | 270049          | 下刀座前垫护板      | Latch                 | 1                  | 1                 | 1                 |
| 17       | 7180            | 螺钉M3.5 × 4.5 | Screw                 | 1                  | 1                 | 1                 |
| 18       | 270015          | 挡板           | Plate                 | 1                  | 1                 | 1                 |
| 19       | 7170            | 螺钉M4 × 7.5   | Screw                 | 2                  | 2                 | 2                 |
| 20       | 270043          | 连杆           | Lever                 | 1                  | 1                 | 1                 |
| 21       | 7172            | 螺钉M4         | Screw                 | 1                  | 1                 | 1                 |
| 22       | 270044          | 扭簧           | Spring                | 1                  | 1                 | 1                 |
| 23       | 270045          | 托架           | Bracket               | 1                  | 1                 | 1                 |
| 24       | 270019          | 布料挡板         | Fabric Guide          | 1                  | 1                 | 1                 |
| 25       | 7019            | 螺钉M4 × 7.5   | Screw                 | 2                  | 2                 | 2                 |
| 28       | 7062            | 螺钉M3 × 6     | Screw                 | 2                  | 2                 | 2                 |
| 29       | ----            | 垫圈3          | Washer                | 2                  | 2                 | 2                 |
| 30       | 270034          | 托架           | Bracket               | 1                  | 1                 | 1                 |
| 31       | 7066            | 螺钉M4         | Screw                 | 1                  | 1                 | 1                 |
| 32       | 210307          | 垫圈           | Washer                | 2                  | 2                 | 2                 |
| 33       | 270022          | 上盖           | Bed Cover Plate Assy. | 1                  | 1                 | 1                 |
| 34       | 7084            | 螺钉M4 × 8     | Screw                 | 5                  | 5                 | 5                 |
| 35       | 270023          | 密封垫          | Gasket                | 1                  | 1                 | 1                 |
| 36       | 270026          | 后窗板          | Cover Plate           | 1                  | 1                 | 1                 |
| 37       | 7020            | 螺钉M4 × 10    | Screw                 | 4                  | 4                 | 4                 |
| 38       | 7023            | 螺钉M4 × 16    | Screw                 | 1                  | 1                 | 1                 |
| 39       | 4821            | 螺母M4         | Nut                   | 1                  | 1                 | 1                 |
| 40       | ----            | 油盘垫          | Oil Reservoir Cushion | 1                  | 1                 | 1                 |
| 41       | 4511            | 螺钉M6 × 25    | Screw                 | 3                  | 3                 | 3                 |
| 42       | 270068          | 支架           | Bracket               | 1                  | 1                 | 1                 |
| 43       | 270067          | 外罩           | Cover                 | 1                  | 1                 | 1                 |
| 44       | 7154            | 螺钉M3 × 3.5   | Screw                 | 3                  | 3                 | 3                 |



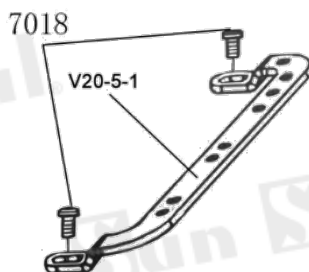
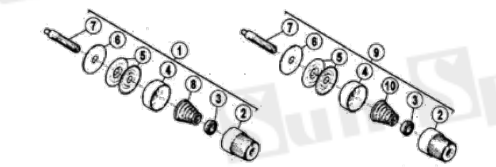
# Sun Special®

## Qualidade e Tecnologia

### 四、主轴部件/Crankshaft Drive Mechanism



### 五、夹线部件/Thread Tension Mechanism





# Sun Special®

## Qualidade e Tecnologia

### 四、主轴部件/Crankshaft Drive Mechanism

| 序号<br>NO | 图号<br>Parts No. | 名 称         | Description   | 数量 (Number)        |                   |                   |
|----------|-----------------|-------------|---------------|--------------------|-------------------|-------------------|
|          |                 |             |               | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 270500A         | 主轴          | Crankshaft    | 1                  | 1                 | 0                 |
| 2        | 270500C         | 主轴          | Crankshaft    | 0                  | 0                 | 1                 |
| 3        | ----            | 连杆垫片        | Washer        | 4                  | 4                 | 4                 |
| 4        | 270502          | 平衡块         | Blance Weight | 2                  | 2                 | 2                 |
| 5        | 7011            | 螺钉M3 × 8    | Screw         | 4                  | 4                 | 4                 |
| 6        | 270503          | 销           | Pin           | 1                  | 1                 | 1                 |
| 7        | 4541            | 螺钉M6 × 8    | Screw         | 1                  | 1                 | 0                 |
| 8        | 270508          | 前轴承盖        | Cover         | 1                  | 1                 | 0                 |
| 9        | 7019            | 螺钉M4 × 7.5  | Screw         | 3                  | 3                 | 0                 |
| 10       | 240340          | O型圈40 × 1.8 | O Ring        | 1                  | 1                 | 1                 |
| 11       | 270507-91       | 轴承6202LB    | Ball Bearing  | 1                  | 1                 | 1                 |
| 12       | 4572            | 螺钉5 × 10    | Screw         | 1                  | 1                 | 1                 |
| 13       | 4514            | 螺钉M5 × 5    | Screw         | 1                  | 1                 | 1                 |
| 14       | 240335          | 卡圈          | Rand          | 1                  | 1                 | 1                 |
| 15       | 212987          | 轴承6203      | Ball Bearing  | 1                  | 1                 | 1                 |
| 20       | 240307          | O型圈41 × 1.8 | O Ring        | 1                  | 1                 | 1                 |
| 21       | 211528          | 后轴承盖        | Right Cover   | 1                  | 1                 | 1                 |
| 22       | 7020            | 螺钉M4 × 10   | Screw         | 3                  | 3                 | 3                 |
| 28       | 270510          | 主轴接轴        | Pin           | 0                  | 0                 | 1                 |
| 29       | 270509          | 前轴承盖        | Cover         | 0                  | 0                 | 1                 |
| 30       | 7044            | 螺钉M4 × 10   | Screw         | 0                  | 0                 | 2                 |
| 31       | 7020            | 螺丝M4 × 10   | Screw         | 0                  | 0                 | 1                 |

### 五、夹线部件/Thread Tension Mechanism

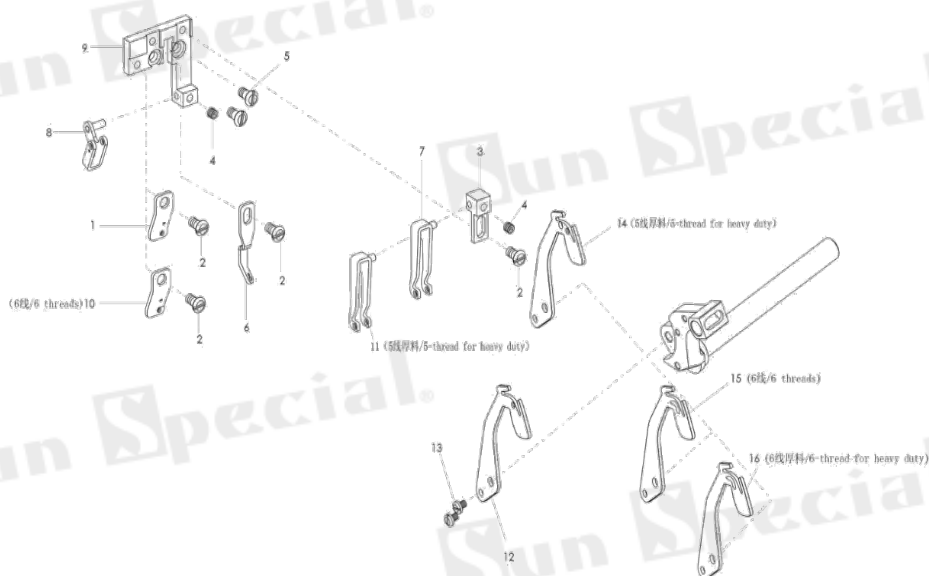
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|----------|-----------------|-----------|-------------------------|--------------------|-------------------|-------------------|
|          |                 |           |                         | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 210529-9U       | 夹线器组件(红点) | Tension Spring Assembly | 1                  | 1                 | 1                 |
| 2        | 208447-UA       | 调压螺母      | Knob                    | 1                  | 1                 | 1                 |
| 3        | 208448          | 调压止动套     | Rachet                  | 1                  | 1                 | 1                 |
| 4        | 208450-UA       | 调压止动盖     | Cup                     | 1                  | 1                 | 1                 |
| 5        | 210319          | 夹线片       | Tension Disc            | 2                  | 2                 | 2                 |
| 6        | 208449          | 夹线片垫      | Felt                    | 1                  | 1                 | 1                 |
| 7        | 5082A           | 夹线螺钉      | Screw Stud              | 1                  | 1                 | 1                 |
| 8        | 20137           | 调压簧       | Spring                  | 1                  | 1                 | 1                 |
| 9        | 210531-9U       | 夹线器组件(蓝点) | Tension Spring Assembly | 1                  | 1                 | 1                 |
| 10       | 201086          | 调压簧(弱)    | Spring                  | 1                  | 1                 | 1                 |



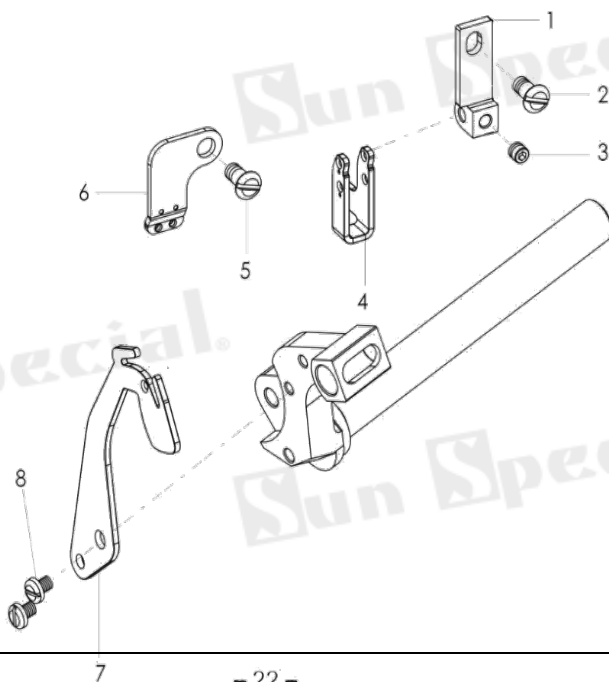
# Sun Special®

## Qualidade e Tecnologia

### 六、过线机构(1)/Thread Guide and Thread Takeup (1)



### 七、过线机构(2)/Thread Guide and Thread Takeup (2)







# Sun Special®

## Qualidade e Tecnologia

### 六、过线机构(1)/Thread Guide and Thread Takeup (1)

| 序号<br>NO | 图号<br>Parts No. | 名 称    | Description                           | 数量 (Number) |
|----------|-----------------|--------|---------------------------------------|-------------|
| 1        | 10009280        | 左过线板   | thread guide plate of left            | 1           |
| 2        | 10010594        | 螺钉     | screw                                 | 3           |
| 3        | 10009015        | 挑线夹固定架 | fixing stand for thread take-up clamp | 1           |
| 4        | 10009074        | 螺钉     | screw                                 | 2           |
| 5        | 10010594        | 螺钉     | screw                                 | 2           |
| 6        | 10003252        | 右过线板   | thread guide plate of right           | 1           |
| 7        | 10002756        | 上挑线夹   | upper thread tension plate            | 1           |
| 8        | 10009663        | 下挑线夹   | lower thread tension plate            | 1           |
| 9        | 10009639        | 固定板    | fixing plate                          | 1           |
| 10       | 10008588        | 左过线板   | thread guide plate of left            | 1           |
| 11       | 10008655        | 上挑线夹   | upper thread tension plate            | 1           |
| 12       | 10009642        | 挑线架    | thread take-up stand                  | 1           |
| 13       | 10009600        | 螺钉     | screw                                 | 2           |
| 14       | 10008653        | 挑线架    | thread take-up stand                  | 1           |
| 15       | 10008587        | 挑线架    | thread take-up stand                  | 1           |
| 16       | 10008202        | 挑线架    | thread take-up stand                  | 1           |

### 七、过线机构(2)/Thread Guide and Thread Takeup (2)

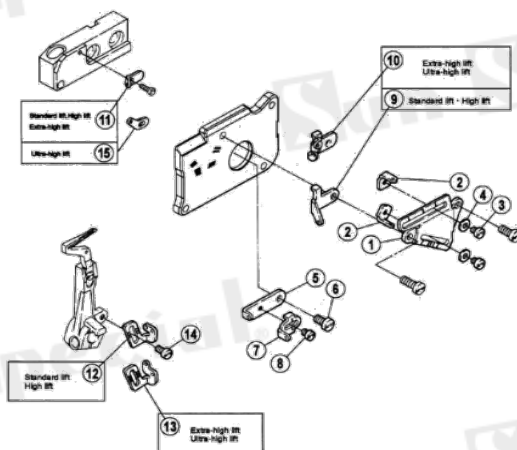
| 序号<br>NO | 图号<br>Parts No. | 名 称   | Description                           | 数量 (Number) |
|----------|-----------------|-------|---------------------------------------|-------------|
| 1        | 10009015        | 挑线固定架 | fixing stand for thread take-up clamp | 1           |
| 2        | 10010594        | 螺钉    | screw                                 | 1           |
| 3        | 10009074        | 螺钉    | screw                                 | 1           |
| 4        | 10009058        | 挑线夹   | thread tension plate                  | 1           |
| 5        | 10009014        | 直针过线板 | thread guide plate on the needle bar  | 1           |
| 6        | 10010594        | 螺钉    | screw                                 | 2           |
| 7        | 10009072        | 挑线架   | thread take-up damp                   | 1           |
| 8        | 10009600        | 螺钉    | screw                                 | 2           |



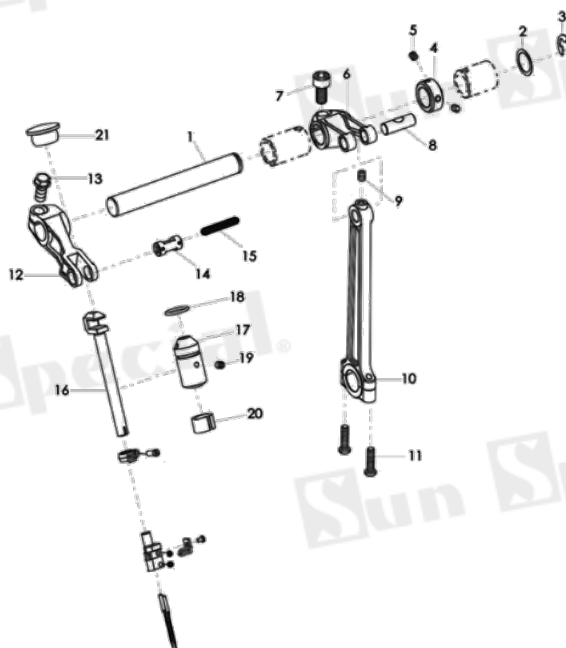
# Sun Special®

## Qualidade e Tecnologia

### 八、过线机构(3)/Thread Guide and Thread Takeup (3)



### 九、针杆部件(1)/Needle Drive Mechanism (1)keup (2)





# Sun Special®

## Qualidade e Tecnologia

### 八、过线机构(3)/Thread Guide and Thread Takeup (3)

| 序号<br>NO | 图号<br>Parts No. | 名 称        | Description   | 数量 (Number)        |                   |                   |
|----------|-----------------|------------|---------------|--------------------|-------------------|-------------------|
|          |                 |            |               | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        |                 | 托架         | Bracket       | 1                  | 1                 | 1                 |
| 2        | 275047          | 过线         | Thread Guide  | 2                  | 2                 | 2                 |
| 3        | ----            | S014螺钉     | Screw         | 2                  | 2                 | 2                 |
| 4        | ----            | 垫圈         | Washer        | 2                  | 2                 | 2                 |
| 5        | 275005          | 挑线架        | Thread Takeup | 1                  | 1                 | 1                 |
| 6        | 7019            | 螺钉M4 × 7.5 | Screw         | 1                  | 1                 | 1                 |
| 7        | 275006          | 过线         | Thread Eyelet | 1                  | 1                 | 1                 |
| 8        | 7008            | 螺钉M3 × 4   | Screw         | 1                  | 1                 | 1                 |
| 9        | 275007          | 过线         | Thread Guide  | 1                  | 1                 | 0                 |
| 10       | 275055          | 过线         | Thread Guide  | 0                  | 0                 | 1                 |
| 11       | 275056          | 过线         | Thread Guide  | 0                  | 0                 | 1                 |
| 12       | 275009          | 挑线架        | Thread Takeup | 1                  | 1                 | 0                 |
| 13       | 275054          | 挑线架        | Thread Takeup | 0                  | 0                 | 1                 |
| 14       | 7012            | 螺钉M3.5 × 6 | Screw         | 1                  | 1                 | 1                 |
| 15       | 275010          | 过线         | Thread Guide  | 1                  | 1                 | 1                 |

### 九、针杆部件(1)/Needle Drive Mechanism (1)

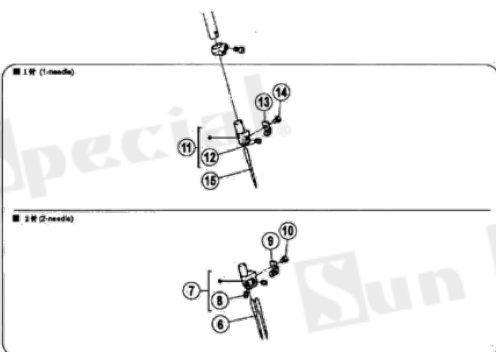
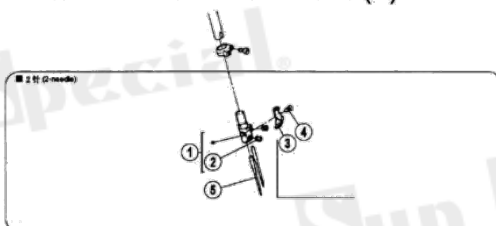
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|----------|-----------------|--------|-------------------------------------|-------------|
| 1        | 271003          | 针杆传动轴  | drive shaft for needle bar          | 1           |
| 2        | 208235          | 垫圈     | washer                              | 1           |
| 3        | 202577          | 挡圈     | retaining ring                      | 1           |
| 4        | 240308          | 挡圈     | retaining ring                      | 1           |
| 5        | 4543            | 螺钉     | screw                               | 1           |
| 6        | 271002-92       | 针杆传动曲柄 | crank on needle bar drive shaft     | 1           |
| 7        | 4533            | 螺钉     | screw                               | 1           |
| 8        | 271001          | 直针连杆销  | pin for connecting rod              | 1           |
| 9        | 4538            | 螺钉     | screw                               | 1           |
| 10       | 27100-92        | 直针传动连杆 | connecting rod for needle bar drive | 1           |
| 11       | 7023            | 螺钉     | screw                               | 2           |
| 12       | 271004-92       | 直针曲柄   | crank on needle bar                 | 1           |
| 13       | 7150            | 螺钉     | screw                               | 1           |
| 14       | 271008-T        | 直杆曲柄销  | bush with thread                    | 1           |
| 15       | 202177          | 油线     | oil wick                            | 1           |
| 16       | 271006-T        | 针杆     | needle bar                          | 1           |
| 17       | 271007          | 针杆套    | needle bar bush                     | 1           |
| 18       | 201022          | O型圈    | O ring                              | 1           |
| 19       | 4546            | 螺钉     | screw                               | 1           |
| 20       | 179009-05       | 针杆套毛毡  | felt for needle bush                | 1           |
| 21       | 240310          | 橡胶塞    | rubber plug                         | 1           |



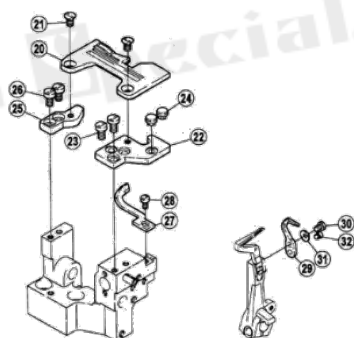
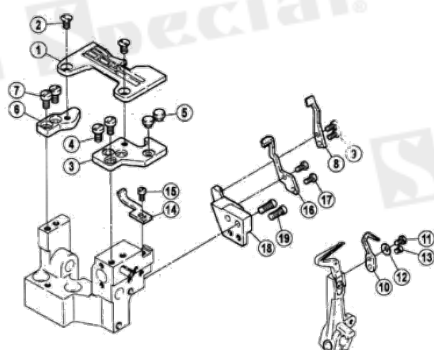
# Sun Special®

## Qualidade e Tecnologia

### 十、针杆部件(3)/Needle Drive Mechanism (3)



### 十一、针杆部件(4)/Needle Drive Mechanism (4)





# Sun Special®

## Qualidade e Tecnologia

### 十、针杆部件(3)/Needle Drive Mechanism (3)

| 序号<br>NO | 图号<br>Parts No. | 名 称      | Description            | 数量 (Number)        |                   |                   |
|----------|-----------------|----------|------------------------|--------------------|-------------------|-------------------|
|          |                 |          |                        | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | xxxxxxx         | 针夹头      | Needle Holder Assembly | 0                  | 0                 | 1                 |
| 2        | 4554            | 螺钉M3 × 3 | Screw                  | 0                  | 0                 | 2                 |
| 3        | 275030          | 过线       | Thread Guide           | 0                  | 0                 | 1                 |
| 4        | 7120            | 螺钉M2 × 3 | Screw                  | 0                  | 0                 | 1                 |
| 5        | xxxxxxx         | 机针       | Needle                 | 0                  | 0                 | 2                 |
| 6        | xxxxxxx         | 机针       | Needle                 | 0                  | 2                 | 0                 |
| 7        | xxxxxxx         | (四线)针夹头  | Needle Holder          | 0                  | 1                 | 0                 |
| 8        | 4554            | 螺钉M3 × 3 | Screw                  | 0                  | 2                 | 0                 |
| 9        | 275019C         | 过线       | Thread Guide           | 0                  | 1                 | 0                 |
| 10       | 7120            | 螺钉M2 × 3 | Screw                  | 0                  | 1                 | 0                 |
| 11       | xxxxxxx         | (三线)针夹头  | Needle Holder Assembly | 1                  | 0                 | 0                 |
| 12       | 4554            | 螺钉M3 × 3 | Screw                  | 1                  | 0                 | 0                 |
| 13       | 275019A         | 过线(一针)   | Thread Guide           | 1                  | 0                 | 0                 |
| 14       | 7120            | 螺钉M2 × 3 | Screw                  | 1                  | 0                 | 0                 |
| 15       | xxxxxxx         | 机针       | Needle                 | 1                  | 0                 | 0                 |





# Sun Special®

## Qualidade e Tecnologia

### 十一、针杆部件(4)/Needle Drive Mechanism (4)

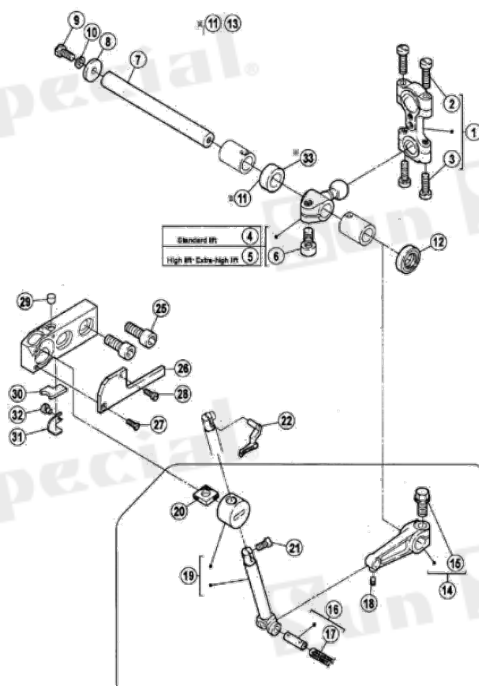
| 序号<br>NO | 图号<br>Parts No. | 名 称        | Description    | 数量 (Number)        |                   |                   |
|----------|-----------------|------------|----------------|--------------------|-------------------|-------------------|
|          |                 |            |                | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | xxxxxxx         | 针板         | Needle Plate   | 0                  | 0                 | 1                 |
| 2        | 7170            | 螺钉M4 × 7.5 | Screw          | 0                  | 0                 | 2                 |
| 3        | 271010          | 针板垫块 (前)   | Bracket        | 0                  | 0                 | 1                 |
| 4        | 7019            | 螺钉M4 × 7.5 | Screw          | 0                  | 0                 | 2                 |
| 5        | 240305          | 防震垫        | Cushion Rubber | 0                  | 0                 | 2                 |
| 6        | 271011          | 针板垫块 (后)   | Bracket        | 0                  | 0                 | 1                 |
| 7        | 7019            | 螺钉M4 × 7.5 | Screw          | 0                  | 0                 | 2                 |
| 8        | xxxxxxx         | 链弯针护针      | Needle Guard   | 0                  | 0                 | 1                 |
| 9        | 7010            | 螺钉M3 × 6   | Screw          | 0                  | 0                 | 2                 |
| 10       | xxxxxxx         | 护针 (后)     | Needle Guard   | 0                  | 0                 | 1                 |
| 11       | 7259            | 螺钉         | Screw          | 0                  | 0                 | 1                 |
| 12       | 240222          | 垫圈3        | Spring         | 0                  | 0                 | 1                 |
| 13       | 7165            | 螺丝M3       | Screw          | 0                  | 0                 | 1                 |
| 14       | xxxxxxx         | 机针护针 (前)   | Needle Guard   | 0                  | 0                 | 1                 |
| 15       | 7019            | 螺钉M4 × 7.5 | Screw          | 0                  | 0                 | 1                 |
| 16       | xxxxxxx         | 机针护针 (后)   | Needle Guard   | 0                  | 0                 | 1                 |
| 17       | 7010            | 螺钉M3 × 6   | Screw          | 0                  | 0                 | 2                 |
| 18       | 271013          | 托架         | Bracket        | 0                  | 0                 | 1                 |
| 19       | 7114            | 螺丝M4 × 10  | Screw          | 0                  | 0                 | 2                 |
| 20       | xxxxxxx         | 针板         | Needle Plate   | 0                  | 1                 | 0                 |
| 21       | 7170            | 螺钉M4 × 7.5 | Screw          | 2                  | 2                 | 0                 |
| 22       | 271010          | 针板垫块 (前)   | Bracket        | 1                  | 1                 | 0                 |
| 23       | 7019            | 螺钉M4 × 7.5 | Screw          | 2                  | 2                 | 0                 |
| 24       | 240305          | 减震垫        | Cushion Rubber | 2                  | 2                 | 0                 |
| 25       | 271011          | 针板垫块 (后)   | Bracket        | 1                  | 1                 | 0                 |
| 26       | 7019            | 螺钉M4 × 7.5 | Screw          | 2                  | 2                 | 0                 |
| 27       | xxxxxxx         | 护针 (前)     | Needle Guard   | 1                  | 1                 | 0                 |
| 28       | 7019            | 螺钉M4 × 7.5 | Screw          | 1                  | 1                 | 0                 |
| 29       | xxxxxxx         | 护针 (后)     | Needle Guard   | 1                  | 1                 | 0                 |
| 30       | 7259            | 螺钉         | Screw          | 1                  | 1                 | 0                 |
| 31       | 240222          | 垫圈3        | Spring         | 1                  | 1                 | 0                 |
| 32       | 7165            | 螺钉M3       | Screw          | 1                  | 1                 | 0                 |



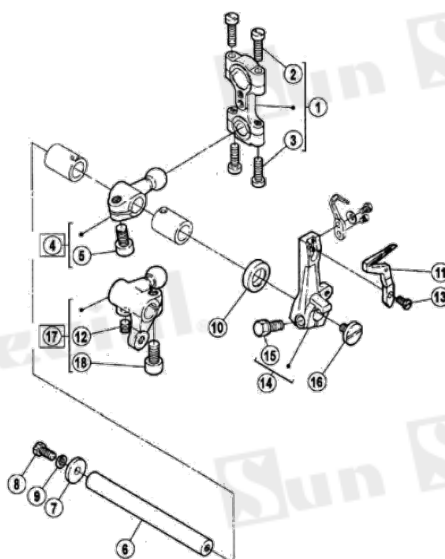
# Sun Special®

## Qualidade e Tecnologia

### 十二、上弯针部件/Upper Looper Drive Mechanism



### 十三、下弯针部件/Lower Looper Drive Mechanism





## Qualidade e Tecnologia

### 十二、上弯针部件/Upper Looper Drive Mechanism

| 序号<br>NO | 图号<br>Parts No. | 名 称          | Description               | 数量 (Number)        |                   |                   |
|----------|-----------------|--------------|---------------------------|--------------------|-------------------|-------------------|
|          |                 |              |                           | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 271500-92       | 弯针连杆         | Connection                | 1                  | 1                 | 1                 |
| 2        | 7023            | 螺钉M4 × 16    | Screw                     | 2                  | 2                 | 2                 |
| 3        | 7022            | 螺钉M4 × 17.5  | Screw                     | 2                  | 2                 | 2                 |
| 4        | 271502-92       | 上弯针球曲柄       | Crank                     | 1                  | 0                 | 0                 |
| 5        | 271503-92       | 上弯针球曲柄       | Crank                     | 0                  | 1                 | 1                 |
| 6        | 4533            | 螺钉M6X0.75X12 | Screw                     | 1                  | 1                 | 1                 |
| 7        | 271504          | 下弯针轴         | Shaft                     | 1                  | 1                 | 1                 |
| 8        | 240338          | 垫圈           | Washer                    | 1                  | 1                 | 1                 |
| 9        | 7174            | 螺钉M4 × 10    | Screw                     | 1                  | 1                 | 1                 |
| 10       | 303067          | 上弯针垫圈        | Spring Washer             | 1                  | 1                 | 1                 |
| 11       | 210122          | 衬套           | Spacer                    | 0                  | 1                 | 0                 |
| 12       | 210586A         | 油封           | Oil Seal                  | 1                  | 1                 | 1                 |
| 13       | 210122A         | 衬套A          | Spacer                    | 1                  | 0                 | 1                 |
| 14       | 271505-92       | 连杆           | Lever                     | 1                  | 1                 | 1                 |
| 15       | 7150            | 螺钉           | Screw                     | 1                  | 1                 | 1                 |
| 16       | 179137-05       | 曲柄销          | Pin Assy.                 | 1                  | 1                 | 1                 |
| 17       | ----            | 油线           | Oil Wick                  | 1                  | 1                 | 1                 |
| 18       | 4545            | 螺钉M3 × 4     | Screw                     | 1                  | 1                 | 1                 |
| 19       | 271517-91       | 上弯针滑杆组件      | Upper Looper Holder Assy. | 1                  | 1                 | 1                 |
| 20       | 179130-05       | 上弯针滑杆套毡毡     | Felt                      | 1                  | 1                 | 1                 |
| 21       | 7054            | 螺钉M3.5 × 6.7 | Screw                     | 1                  | 1                 | 1                 |
| 22       | xxxxxxx         | 上弯针          | Upper Looper              | 1                  | 1                 | 1                 |
| 23       | ----            | ----         | ----                      | ----               | ----              | ----              |
| 24       | ----            | ----         | ----                      | ----               | ----              | ----              |
| 25       | 4510            | 螺钉M6 × 16    | Screw                     | 2                  | 2                 | 2                 |
| 26       | 271511          | 盖板           | Cover                     | 1                  | 1                 | 1                 |
| 27       | 7039            | 螺钉M2.5 × 6   | Screw                     | 1                  | 1                 | 1                 |
| 28       | 7033            | 螺钉M2.5 × 8   | Screw                     | 1                  | 1                 | 1                 |
| 29       | ----            | 油线           | Oil Wick                  | 1                  | 1                 | 1                 |
| 30       | 2745890         | 吸油棉          | Felt                      | 1                  | 1                 | 1                 |
| 31       | 2745880         | 压板           | Bracket                   | 1                  | 1                 | 1                 |
| 32       | 7008            | 螺钉M3 × 4     | Screw                     | 1                  | 1                 | 1                 |



# Sun Special®

## Qualidade e Tecnologia

### 十三、下弯针部件/Lower Looper Drive Mechanism

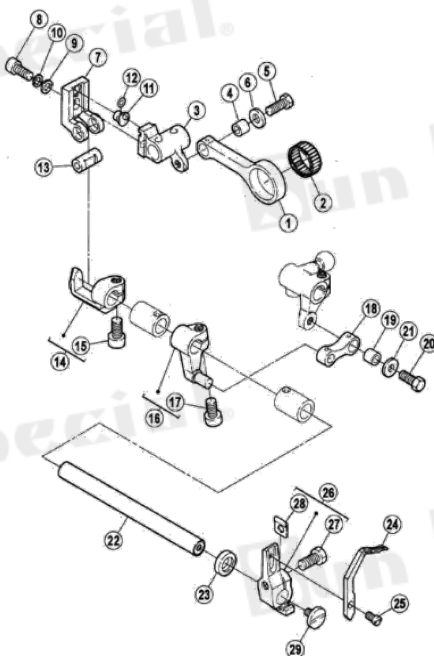
| 序号<br>NO | 图号<br>Parts No. | 名 称          | Description         | 数量 (Number)        |                   |                   |
|----------|-----------------|--------------|---------------------|--------------------|-------------------|-------------------|
|          |                 |              |                     | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 271500-92       | 弯针连杆         | Connection          | 1                  | 1                 | 1                 |
| 2        | 7023            | 螺钉M4 × 16    | Screw               | 2                  | 2                 | 2                 |
| 3        | 7022            | 螺钉M4 × 17.5  | Screw               | 2                  | 2                 | 2                 |
| 4        | 27200-92        | 下弯针球曲柄       | Crank               | 1                  | 1                 | 0                 |
| 5        | 4533            | 螺钉M6X0.75X12 | Screw               | 1                  | 1                 | 0                 |
| 6        | 271504          | 下弯针轴         | Shaft               | 1                  | 1                 | 1                 |
| 7        | 240338          | 垫圈           | Washer              | 1                  | 1                 | 1                 |
| 8        | 7174            | 螺钉M4 × 10    | Screw               | 1                  | 1                 | 1                 |
| 9        | 303067          | 上弯针垫圈        | Spring Washer       | 1                  | 1                 | 1                 |
| 10       | 210586A         | 油封           | Oil Seal            | 1                  | 1                 | 1                 |
| 11       | xxxxxxx         | 下弯针          | Lower Looper        | 1                  | 1                 | 1                 |
| 12       | 4514            | 螺钉M5 × 5     | Screw               | 0                  | 0                 | 1                 |
| 13       | 7168            | 螺钉M3.5 × 6.5 | Screw               | 1                  | 1                 | 1                 |
| 14       | 272001-92       | 下弯针架         | Lower Looper Holder | 1                  | 1                 | 1                 |
| 15       | 7055            | 螺钉M5 × 13    | Screw               | 1                  | 1                 | 1                 |
| 16       | 7169            | 螺钉M4 × 7     | Screw               | 1                  | 1                 | 1                 |
| 17       | 273511-92       | 下弯针球曲柄       | Crank               | 0                  | 0                 | 1                 |
| 18       | 4533            | 螺钉M6×0.75×12 | Screw               | 0                  | 0                 | 1                 |



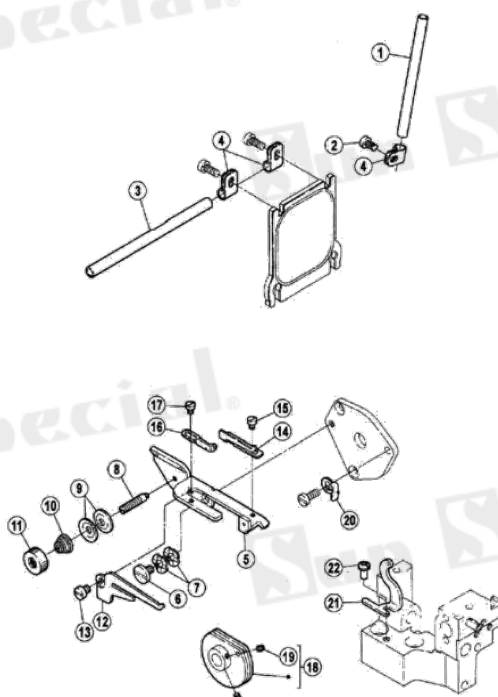
# Sun Special®

## Qualidade e Tecnologia

### 十四、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)



### 十五、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)







# Sun Special®

## Qualidade e Tecnologia

### 十四、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)

| 序号<br>NO | 图号<br>Parts No. | 名 称            | Description               | 数量 (Number)        |                   |                   |
|----------|-----------------|----------------|---------------------------|--------------------|-------------------|-------------------|
|          |                 |                |                           | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 273500          | 连杆             | Connection                | 0                  | 0                 | 1                 |
| 2        | 205015          | 滚针k22 × 18 × 8 | Needle Bearing            | 0                  | 0                 | 1                 |
| 3        | 273501          | 曲柄             | Crank                     | 0                  | 0                 | 1                 |
| 4        | 179160-05       | 连杆套            | Bushing                   | 0                  | 0                 | 1                 |
| 5        | 7056            | 螺钉M5 × 13      | Screw                     | 0                  | 0                 | 1                 |
| 6        | 204115          | 垫圈             | Washer                    | 0                  | 0                 | 1                 |
| 7        | 273502          | 滑块座            | Slider                    | 0                  | 0                 | 1                 |
| 8        | 4531            | 螺钉M5 × 12      | Screw                     | 0                  | 0                 | 1                 |
| 9        | 240062          | 送布曲柄销垫圈        | Washer                    | 0                  | 0                 | 1                 |
| 10       | 303067          | 上弯针垫圈          | Spring Washer             | 0                  | 0                 | 1                 |
| 11       | 252515          | 偏心销            | Pin                       | 0                  | 0                 | 1                 |
| 12       | 208949          | O形圈4 × 1.3     | O Ring                    | 0                  | 0                 | 1                 |
| 13       | 273504          | 五线销            | Shaft                     | 0                  | 0                 | 1                 |
| 14       | 273505-92       | 支架             | Holder                    | 0                  | 0                 | 1                 |
| 15       | 4533            | 螺钉M6X0.75X12   | Screw                     | 0                  | 0                 | 1                 |
| 16       | 273509-92       | 链线曲柄           | Crank                     | 0                  | 0                 | 1                 |
| 17       | 4533            | 螺钉M6X0.75X12   | Screw                     | 0                  | 0                 | 1                 |
| 18       | 272517          | 连杆             | Link                      | 0                  | 0                 | 1                 |
| 19       | 179160-05       | 连杆套            | Bushing                   | 0                  | 0                 | 1                 |
| 20       | 7056            | 螺钉M5 × 13      | Screw                     | 0                  | 0                 | 1                 |
| 21       | 204115          | 垫圈             | Washer                    | 0                  | 0                 | 1                 |
| 22       | 273506          | 链线轴            | Shaft                     | 0                  | 0                 | 1                 |
| 23       | 204052A         | 油封             | Oil Seal                  | 0                  | 0                 | 1                 |
| 24       | xxxxxxx         | 弯针             | Double Chainstitch Looper | 1                  | 1                 | 1                 |
| 25       | 7168            | 螺钉M3.5 × 6.5   | Screw                     | 0                  | 0                 | 1                 |
| 26       | 273510-92       | 弯针架            | Looper Holder             | 0                  | 0                 | 1                 |
| 27       | 7055            | 螺钉M5 × 13      | Screw                     | 0                  | 0                 | 1                 |
| 28       | 240337          | 垫片             | Spacer                    | 0                  | 0                 | 1                 |
| 29       | 7169            | 螺钉M4 × 7       | Screw                     | 0                  | 0                 | 1                 |



# Sun Special®

## Qualidade e Tecnologia

### 十五、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)

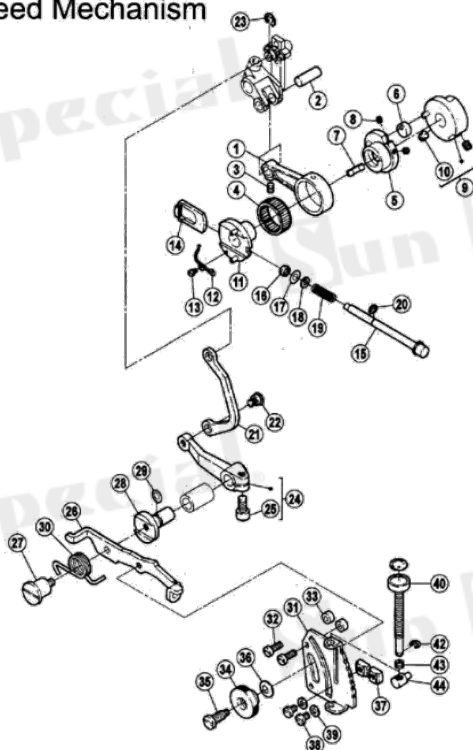
| 序号<br>NO | 图号<br>Parts No. | 名 称        | Description          | 数量 (Number)        |                   |                   |
|----------|-----------------|------------|----------------------|--------------------|-------------------|-------------------|
|          |                 |            |                      | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 1921200         | 过线管        | Thread Guide         | 0                  | 0                 | 1                 |
| 2        | 7019            | 螺钉M4 × 7.5 | Screw                | 0                  | 0                 | 1                 |
| 3        | 275032          | 过线管        | Thread Guide         | 0                  | 0                 | 1                 |
| 4        | 206115          | 过线管夹       | Holder               | 0                  | 0                 | 3                 |
| 5        | 275033          | 打线凸轮架      | Bracket              | 0                  | 0                 | 1                 |
| 6        | 7066            | 螺钉M4       | Screw                | 0                  | 0                 | 1                 |
| 7        | 210307          | 垫圈         | Washer               | 0                  | 0                 | 1                 |
| 8        | 7167            | 螺丝M3       | Screw                | 0                  | 0                 | 1                 |
| 9        | 137108          | 夹线片        | Tension Disc         | 0                  | 0                 | 2                 |
| 10       | 211388          | 弹簧         | Spring               | 0                  | 0                 | 1                 |
| 11       | 275034          | 紧线手柄       | Knob                 | 0                  | 0                 | 1                 |
| 12       | 275035          | 分线板        | Thread Guide         | 0                  | 0                 | 1                 |
| 13       | 7017            | 螺钉M4 × 4.7 | Screw                | 0                  | 0                 | 1                 |
| 14       | 275036          | 过线         | Thread Guide         | 0                  | 0                 | 1                 |
| 15       | 7008            | 螺钉M3 × 4   | Screw                | 0                  | 0                 | 1                 |
| 16       | 275039          | 过线         | Thread Guide         | 0                  | 0                 | 1                 |
| 17       | 7008            | 螺钉M3 × 4   | Screw                | 0                  | 0                 | 1                 |
| 18       | 179498-92       | 打线凸轮       | Looper Thread Takeup | 0                  | 0                 | 1                 |
| 19       | 4554            | 螺钉M3 × 3   | Screw                | 0                  | 0                 | 2                 |
| 20       | 275037          | 卡簧         | Spring               | 0                  | 0                 | 1                 |
| 21       | 275038          | 过线         | Thread Guide         | 0                  | 0                 | 1                 |
| 22       | 7019            | 螺钉M4 × 7.5 | Screw                | 0                  | 0                 | 1                 |



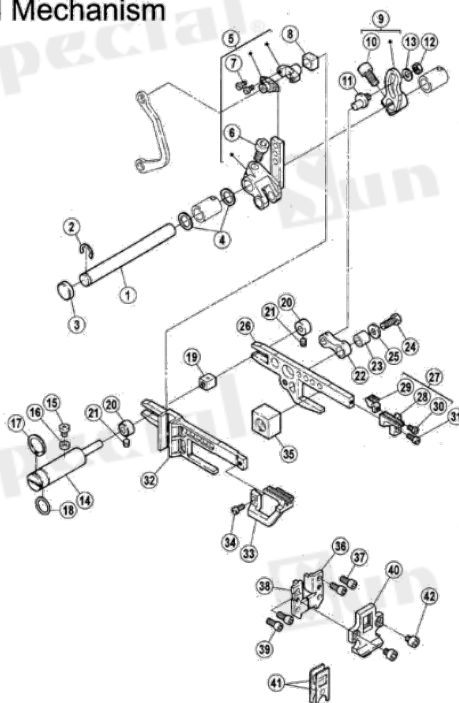
# Sun Special®

## Qualidade e Tecnologia

### 十六、差动调节机构/Feed Mechanism



### 十七、送布机构/Feed Mechanism





# Sun Special®

## Qualidade e Tecnologia

### 十六、差动调节机构/Feed Mechanism

| 序号<br>NO | 图号<br>Parts No. | 名称               | Description     | 数量 (Number)        |                   |                   |
|----------|-----------------|------------------|-----------------|--------------------|-------------------|-------------------|
|          |                 |                  |                 | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 272500          | 送料连杆             | Connection      | 1                  | 1                 | 1                 |
| 2        | 271001          | 曲柄销              | Pin             | 1                  | 1                 | 1                 |
| 3        | 4538            | 螺钉M4 × 6         | Screw           | 1                  | 1                 | 1                 |
| 4        | 240012          | 滚针轴承26 × 22 × 10 | Needle Bearing  | 1                  | 1                 | 1                 |
| 5        | 272501          | 偏心轮              | Eccent          | 1                  | 1                 | 1                 |
| 6        | 210129          | 小偏心轮             | Feed Eccent     | 1                  | 1                 | 1                 |
| 7        | 210130          | 弹簧板              | Flat Spring     | 1                  | 1                 | 1                 |
| 8        | 4535            | 螺钉M3 × 4         | Screw           | 2                  | 2                 | 2                 |
| 9        | 272506-91       | 送布偏心             | Regulator       | 1                  | 1                 | 1                 |
| 10       | 4514            | 螺钉M5 × 5         | Screw           | 2                  | 2                 | 2                 |
| 11       | 272504-91       | 开针偏心凸轮           | Eccent Assembly | 1                  | 1                 | 1                 |
| 12       | 272503          | 弹簧               | Spring          | 1                  | 1                 | 1                 |
| 13       | 7038            | 螺钉M2             | Screw           | 1                  | 1                 | 1                 |
| 14       | 272502          | 滑块               | Ratchet         | 1                  | 1                 | 1                 |
| 15       | 272509          | 开针掀扭轴            | Push Button     | 1                  | 1                 | 1                 |
| 16       | 240315          | 油封               | Gaket           | 1                  | 1                 | 1                 |
| 17       | 208949          | O形圈4 × 1.3       | O Ring          | 1                  | 1                 | 1                 |
| 18       | 240314          | 垫片               | Washer          | 1                  | 1                 | 1                 |
| 19       | 240317          | 弹簧               | Spring          | 1                  | 1                 | 1                 |
| 20       | 200555          | 卡簧3.5            | Ring            | 1                  | 1                 | 1                 |
| 21       | 272529          | 差动连片             | Link            | 1                  | 1                 | 1                 |
| 22       | 7058            | 螺钉M5 × 5         | Screw           | 1                  | 1                 | 1                 |
| 23       | 202522          | 卡簧               | Ring            | 1                  | 1                 | 1                 |
| 24       | 272530A92       | 差动曲柄             | Lever           | 1                  | 1                 | 1                 |
| 25       | 4533            | 螺钉M6 × 0.75 × 12 | Screw           | 1                  | 1                 | 1                 |
| 26       | 272532          | 差动杆              | Lever           | 1                  | 1                 | 1                 |
| 27       | 7161            | 螺钉               | Screw           | 1                  | 1                 | 1                 |
| 28       | 272533A         | 差动轴              | Shaft           | 1                  | 1                 | 1                 |
| 29       | 204185          | 差动轴O型圈           | O Ring          | 1                  | 1                 | 1                 |
| 30       | 272534          | 差动扳手定位簧          | Spring          | 1                  | 1                 | 1                 |
| 31       | 272535          | 调节板              | Regulator Plate | 1                  | 1                 | 1                 |
| 32       | 7021            | 螺钉M4 × 12        | Screw           | 2                  | 2                 | 2                 |
| 33       | 240321          | 垫圈               | Spacer          | 2                  | 2                 | 2                 |
| 34       | 179202-25       | 调节螺母             | Nut             | 1                  | 1                 | 1                 |
| 35       | 179202-25-02    | 螺钉               | Screw           | 1                  | 1                 | 1                 |
| 36       | 7059            | 蝶形垫片             | Spring Washer   | 1                  | 1                 | 1                 |
| 37       | 211301          | 螺母               | Stopper         | 2                  | 2                 | 2                 |
| 38       | 252658          | 螺钉M4 × 5         | Screw           | 2                  | 2                 | 2                 |
| 39       | 7018            | 垫片               | Washer          | 2                  | 2                 | 2                 |
| 40       | 303448          | 调节杆              | Adjusting Bar   | 1                  | 1                 | 1                 |
| 41       | 272538A         | 标签               | Seal            | 1                  | 1                 | 1                 |
| 42       | 240322          | 卡簧3.5            | Ring            | 1                  | 1                 | 1                 |
| 43       | 210533          | 弹簧               | Spring          | 1                  | 1                 | 1                 |
| 44       | 272539A         | 螺母               | Pin             | 1                  | 1                 | 1                 |



# Sun Special®

## Qualidade e Tecnologia

### 十七、送布机构/Feed Mechanism

| 序号<br>NO | 图号<br>Parts No. | 名称            | Description            | 数量 (Number)        |                   |                   |
|----------|-----------------|---------------|------------------------|--------------------|-------------------|-------------------|
|          |                 |               |                        | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 272516          | 送布轴           | Shaft                  | 1                  | 1                 | 1                 |
| 2        | 205061          | 开口挡圈7         | Ring                   | 1                  | 1                 | 1                 |
| 3        | 208173          | 送布轴油封         | Plug                   | 1                  | 1                 | 1                 |
| 4        | 240311          | 送料轴垫圈         | Washer                 | 2                  | 2                 | 2                 |
| 5        | 272510-91       | 送料曲柄组件        | Crank                  | 1                  | 1                 | 1                 |
| 6        | 4534            | 螺钉M6 × 14     | Screw                  | 1                  | 1                 | 1                 |
| 7        | 7010            | 螺钉M3 × 6      | Screw                  | 2                  | 2                 | 2                 |
| 8        | 272518          | 滑块            | Block                  | 1                  | 1                 | 1                 |
| 9        | 272514-92       | 送料曲柄          | Crank                  | 1                  | 1                 | 1                 |
| 10       | 4533            | 螺钉M6X0.75X12  | Screw                  | 1                  | 1                 | 1                 |
| 11       | 272515          | 偏心销           | Pin                    | 1                  | 1                 | 1                 |
| 12       | 4805            | 螺母M5          | Nut                    | 1                  | 1                 | 1                 |
| 13       | 240062          | 送布曲柄销垫圈       | Wsher                  | 1                  | 1                 | 1                 |
| 14       | 272525          | 偏心轴           | Pin                    | 1                  | 1                 | 1                 |
| 15       | 7238            | 螺钉            | Screw                  | 1                  | 1                 | 1                 |
| 16       | 240318          | O形圈           | Gsket                  | 1                  | 1                 | 1                 |
| 17       | 240319          | 卡簧            | Ring                   | 1                  | 1                 | 1                 |
| 18       | 201022          | O型圈11.5 × 1.5 | O Ring                 | 1                  | 1                 | 1                 |
| 19       | 272526          | 滑柱            | Block                  | 1                  | 1                 | 1                 |
| 20       | 240303          | 挡圈            | Collar                 | 2                  | 2                 | 2                 |
| 21       | 4543            | 螺钉M4 × 4      | Screw                  | 2                  | 2                 | 2                 |
| 22       | 272517          | 连杆            | Link                   | 1                  | 1                 | 1                 |
| 23       | 179160-05       | 连杆套           | Bushing                | 1                  | 1                 | 1                 |
| 24       | 7056            | 螺钉M5 × 13     | Screw                  | 1                  | 1                 | 1                 |
| 25       | 204115          | 垫圈            | Wsher                  | 1                  | 1                 | 1                 |
| 26       | ----            | 牙架组件          | Main Feed Bar          | 1                  | 1                 | 1                 |
| 27       | xxxxxxx         | (三、四线)牙齿组件    | Main Feed Dog Complete | 1                  | 1                 | 1                 |
| 28       | xxxxxxx         | 主送齿           | Main Feed Dog          | 1                  | 1                 | 1                 |
| 29       | xxxxxxx         | 辅助齿           | Auxiliary              | 1                  | 1                 | 1                 |
| 30       | 7010            | 螺钉M3X6        | Screw                  | 1                  | 1                 | 1                 |
| 31       | 7013            | 螺钉M3.5 × 7.5  | Screw                  | 1                  | 1                 | 1                 |
| 32       | 272528          | 差动齿牙架         | Differential Feed Bar  | 1                  | 1                 | 1                 |
| 33       | xxxxxxx         | 差动齿           | Differential Feed Dog  | 1                  | 1                 | 1                 |
| 34       | 7013            | 螺钉M3.5 × 7.5  | Screw                  | 1                  | 1                 | 1                 |
| 35       | 272524          | 滑块            | Block                  | 1                  | 1                 | 1                 |
| 36       | 272519          | 牙架挡块 (左)      | Feed Bar               | 1                  | 1                 | 1                 |
| 37       | 7110            | 螺钉M4 × 9      | Screw                  | 2                  | 2                 | 2                 |
| 38       | 272520          | 牙架挡块 (右)      | Feed Bar               | 1                  | 1                 | 1                 |
| 39       | 7110            | 螺钉M4 × 9      | Screw                  | 2                  | 2                 | 2                 |
| 40       | 272522          | 挡油板           | Feed Bar Oil Seal      | 1                  | 1                 | 1                 |
| 41       | 272521          | 牙架油封          | Oil Seal               | 2                  | 2                 | 2                 |
| 42       | 4573            | 螺钉M4 × 5      | Screw                  | 2                  | 2                 | 2                 |

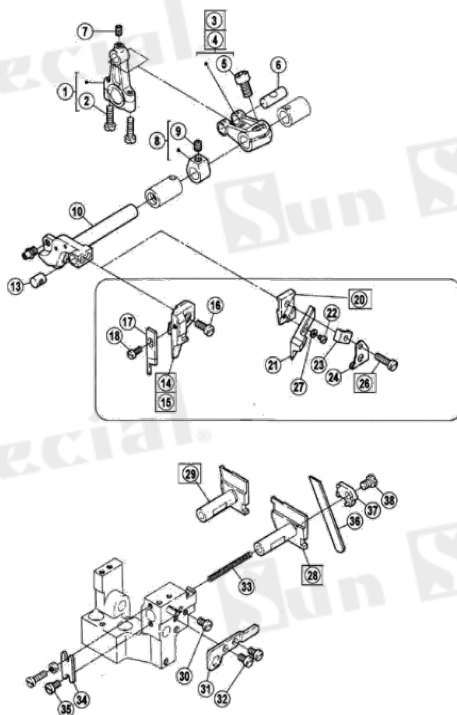




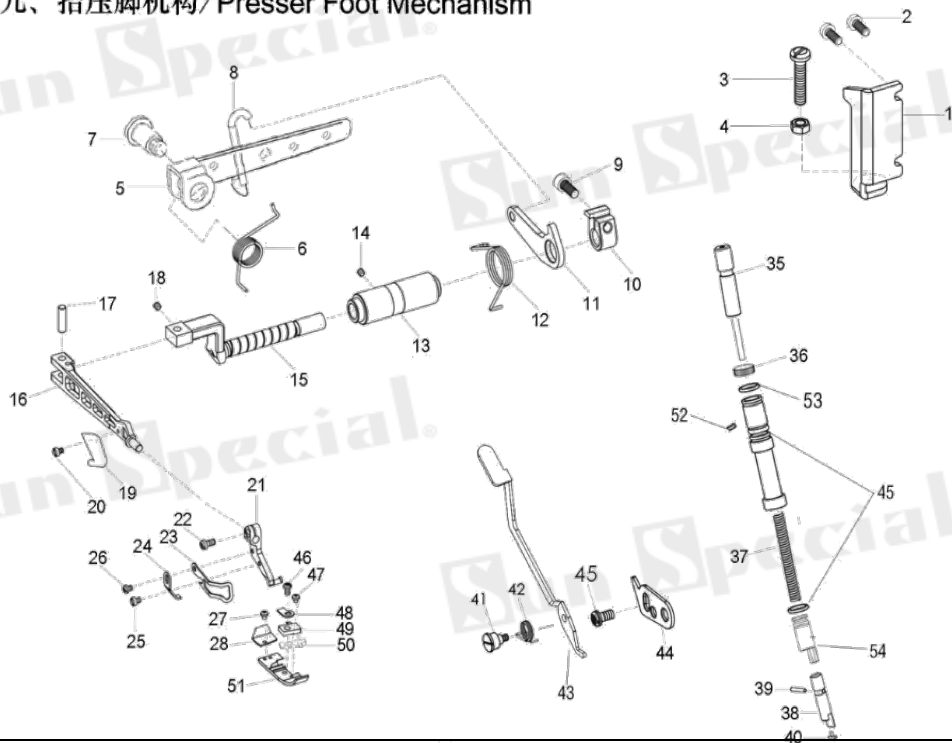
# Sun Special®

## Qualidade e Tecnologia

### 十八、剪布机构/Knife Drive Mechanism



### 十九、抬压脚机构/Presser Foot Mechanism





# Sun Special®

## Qualidade e Tecnologia

### 十八、剪布机构/Knife Drive Mechanism

| 序号<br>NO | 图号<br>Parts No. | 名称               | Description              | 数量 (Number)        |                   |                   |
|----------|-----------------|------------------|--------------------------|--------------------|-------------------|-------------------|
|          |                 |                  |                          | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 273000-92       | 上刀连杆             | Connection               | 1                  | 1                 | 1                 |
| 2        | 7023            | 螺钉M4 × 16        | Screw                    | 2                  | 2                 | 2                 |
| 3        | 273001-92       | 上刀曲柄             | Crank                    | 1                  | 1                 | 0                 |
| 4        | 3002-92         | 上刀曲柄             | Crank                    | 0                  | 0                 | 1                 |
| 5        | 4533            | 螺钉M6 × 0.75 × 12 | Screw                    | 1                  | 1                 | 1                 |
| 6        | 271001          | 曲柄销              | Pin                      | 1                  | 1                 | 1                 |
| 7        | 4538            | 螺钉M4 × 6         | Screw                    | 1                  | 1                 | 1                 |
| 8        | 240235-92       | 挡块               | Collar                   | 1                  | 1                 | 1                 |
| 9        | 4547            | 螺钉M6 × 0.75 × 5  | Screw                    | 1                  | 1                 | 1                 |
| 10       | 273003          | 上刀架轴             | Upper Knife Lever        | 1                  | 1                 | 1                 |
| 11       | ----            | ----             | ----                     | ----               | ----              | ----              |
| 12       | ----            | ----             | ----                     | ----               | ----              | ----              |
| 13       | 273006          | 导向销              | Pin                      | 1                  | 1                 | 1                 |
| 14       | 179712-05       | 上刀座              | Upper Knife Clamp        | 1                  | 1                 | 0                 |
| 15       | 179713-05       | 上刀座              | Upper Knife Clamp        | 0                  | 0                 | 1                 |
| 16       | 7020            | 螺钉M4 × 10        | Screw                    | 1                  | 1                 | 1                 |
| 17       | xxxxxxxx        | 上刀               | Upper Knife              | 1                  | 1                 | 1                 |
| 18       | 7013            | 螺钉M3.5 × 7.5     | Screw                    | 1                  | 1                 | 1                 |
| 19       | 210757          | 绞刀安装板            | Angled Upper Knife Clamp | 0                  | 0                 | 1                 |
| 21       | xxxxxxxx        | 切刀               | Angled Upper             | 0                  | 0                 | 1                 |
| 22       | 7008            | 螺钉M3 × 4         | Screw                    | 0                  | 0                 | 1                 |
| 23       | 210758          | 上刀凹角切            | Angled Upper Knife Gib   | 0                  | 0                 | 1                 |
| 24       | 179341-15       | 挡板               | Waste Guard              | 0                  | 0                 | 1                 |
| 25       | ----            | ----             | ----                     | ----               | ----              | ----              |
| 26       | ----            | 螺钉 M4 × 20       | Screw                    | 0                  | 0                 | 1                 |
| 27       | ----            | 垫圈               | Washer                   | 0                  | 0                 | 1                 |
| 28       | 273008          | 下刀架              | Lower Knife Holder       | 1                  | 1                 | 0                 |
| 29       | 273009          | 下刀架              | Lower Knife Holder       | 0                  | 0                 | 1                 |
| 30       | 7019            | 螺钉M4 × 7.5       | Screw                    | 1                  | 1                 | 1                 |
| 31       | 273010          | 挡板               | Lower Knife Holder Guard | 1                  | 1                 | 1                 |
| 32       | 7082            | 螺钉M4 × 7.5       | Screw                    | 2                  | 2                 | 2                 |
| 33       | 240324          | 弹簧               | Spring                   | 1                  | 1                 | 1                 |
| 34       | 273007          | 挡板               | Plate                    | 1                  | 1                 | 1                 |
| 35       | 7019            | 螺钉M4 × 7.5       | Screw                    | 1                  | 1                 | 1                 |
| 36       | xxxxxxxx        | 下刀               | Lower Knife              | 1                  | 1                 | 1                 |
| 37       | 273012          | 压板               | Lower Knife Clamp        | 1                  | 1                 | 1                 |
| 38       | 7173            | 螺钉M5 × 8         | Screw                    | 1                  | 1                 | 1                 |



# Sun Special®

## Qualidade e Tecnologia

### 十九、抬压脚机构/Presser Foot Mechanism

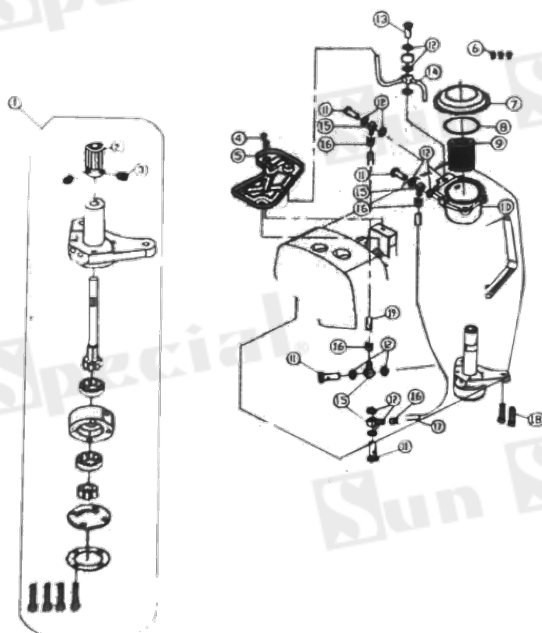
| 序号<br>No. | 件号<br>Pars No. | 名称                              | Description                                  | 数量<br>Number |
|-----------|----------------|---------------------------------|----------------------------------------------|--------------|
| 1         | 10009159       | 制动板                             | brake plate                                  | 1            |
| 2         | 10009104       | 螺钉                              | screw                                        | 2            |
| 3         | 10009623       | 螺钉                              | screw                                        | 1            |
| 4         | 10009467       | 螺母                              | nut                                          | 1            |
| 5         | 10009158       | 抬压脚杠杆                           | lever for presser foot lifting               | 1            |
| 6         | 10009036       | 杠杆扭簧                            | torsing spring foe lever                     | 1            |
| 7         | 10036965       | 螺钉                              | screw                                        | 1            |
| 8         | 10009622       | 抬压脚拉杆                           | pulling lever for press foot lifting         | 1            |
| 9         | 10009616       | 螺钉                              | screw                                        | 1            |
| 10        | 10009617       | 抬压脚曲柄                           | crank for presser foot lifting               | 1            |
| 11        | 10013288       | 抬压脚连杆                           | connecting bar for presser foot lifting      | 1            |
| 12        | 10037485       | 扭簧                              | spring                                       | 1            |
| 13        | 10037484       | 压脚轴套                            | bush presser foot lifting                    | 1            |
| 14        | 10009074       | 螺钉                              | screw                                        | 1            |
| 15        | 10037486       | 压脚轴                             | shaft of presser foot lifting                | 1            |
| 16        | 10037476       | 压脚臂                             | arm of presser foot lifting                  | 1            |
| 17        | 10009319       | 销                               | pin                                          | 1            |
| 18        | 10014216       | 螺钉                              | screw                                        | 1            |
| 19        | 10009318       | 割线刀                             | thread cutter                                | 1            |
| 20        | 10009529       | 螺钉                              | screw                                        | 1            |
| 21        | 10002629       | 压脚连接柄                           | connecting arm of presser foot               | 1            |
| 22        | 10010304       | 螺钉                              | screw                                        | 1            |
| 23        | 10002628       | 护指架                             | finger guard                                 | 1            |
| 24        | 10009529       | 螺钉                              | screw                                        | 1            |
| 25        | 10002626       | 限位板                             | position limiting plate                      | 1            |
| 26        | 10011882       | 螺钉                              | screw                                        | 1            |
| 27        | 10003190       | 辅助板                             | assitant plate                               | 1            |
| 28        | 10003189       | 螺钉                              | screw                                        | 1            |
| 29        | 10002625       | 弹簧压板                            | spring plate                                 | 1            |
| 30        | 10003192       | 螺钉                              | screw                                        | 1            |
| 31        | 10002624       | 压脚吐线舌                           | finger plate of presser foot                 | 1            |
| 32        | 10002627       | 压布块                             | material press block                         | 1            |
| 33        | 10003191       | 螺钉                              | screw                                        | 1            |
| 34        | 10002623       | 压脚底板                            | base plate of presser foot                   | 1            |
| 35        | 10008915       | 调压螺钉                            | screw for adjusting pressure of presser foot | 1            |
| 36        | 10008916       | 调压螺母                            | nut for adjusting pressure of presser foot   | 1            |
| 37        | 10009557       | 弹簧                              | spring                                       | 1            |
| 38        | 10002844       | 销                               | pin                                          | 1            |
| 39        | 10009454       | 塑料垫                             | plastic mat                                  | 1            |
| 40        | 10009473       | 弹簧                              | spring                                       | 1            |
| 41        | 10009474       | 螺钉                              | screw                                        | 1            |
| 42        | 10009473       | 弹簧                              | spring                                       | 1            |
| 43        | 10009472       | 压脚扳手                            | hand lifter of presser foot                  | 1            |
| 44        | 10008914       | 垫片                              | spacer                                       | 1            |
| 45        | 10010595       | 螺钉                              | screw                                        | 2            |
| 46        | 10003192       | 螺钉                              | screw                                        | 1            |
| 47        | 10003191       | 螺钉                              | screw                                        | 1            |
| 48        | 10002625       | 弹簧板                             | flat spring                                  | 1            |
| 49        | *              | 吐线舌                             | presser foot finger                          | 1            |
| 50        | 10002627       | 导布块                             | fabric guard                                 | 1            |
| 51        | *              | 底板                              | presser foot                                 | 1            |
| 52        | 207S14007      | 螺钉                              | screw                                        | 1            |
| 53        | 001039         | 0型圈 $\phi 12.5 \times \phi 1.8$ | O Ring                                       | 1            |



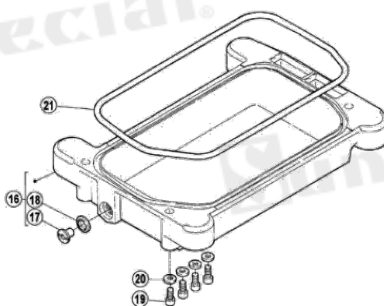
# Sun Special®

## Qualidade e Tecnologia

### 二十、供油机构(1)/Lubrication Mechanism(1)



### 二十一、供油机构(2)/Lubrication Mechanism(2)





# Sun Special®

## Qualidade e Tecnologia

### 二十、供油机构(1)/Lubrication Mechanism(1)

| 序号<br>NO | 图号<br>Parts No. | 名 称         | Description              | 数量 (Number)        |                   |                   |
|----------|-----------------|-------------|--------------------------|--------------------|-------------------|-------------------|
|          |                 |             |                          | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 274546-91       | 油泵组件        | Pump                     | 1                  | 1                 | 1                 |
| 2        | 211618          | 蜗轮          | Worm Wheel               | 1                  | 1                 | 1                 |
| 3        | 5060            | 螺钉M8 × 4.5  | Screw                    | 2                  | 2                 | 2                 |
| 4        | 274515-91       | 分油器组件       | Oil Distributor Complete | 1                  | 1                 | 1                 |
| 5        | 210214          | 滚珠          | Plug                     | 2                  | 2                 | 2                 |
| 6        | 004211-HU0      | 组合螺钉M4 × 16 | Screw                    | 1                  | 1                 | 1                 |
| 7        | 240328          | 过油螺钉        | Joint Screw              | 1                  | 1                 | 1                 |
| 8        | 240328          | 过油螺钉        | Joint Screw              | 3                  | 3                 | 3                 |
| 9        | 4529            | 螺钉M4 × 16   | Screw                    | 2                  | 2                 | 2                 |
| 10       | 274532-91       | 分油器组件       | Oil Distributor          | 1                  | 1                 | 1                 |
| 11       | 204185          | O型圈         | O Ring                   | 1                  | 1                 | 1                 |
| 12       | ----            | 滤油器         | Filter Element           | 1                  | 1                 | 1                 |
| 13       | 274528          | 油线接座        | Joint                    | 1                  | 1                 | 1                 |
| 14       | 206431          | O型圈         | O Ring                   | 1                  | 1                 | 1                 |
| 15       | 210201-SD       | 过滤器盖        | Oil Filter Cap           | 1                  | 1                 | 1                 |
| 16       | 7021            | 螺钉M4 × 12   | Screw                    | 3                  | 3                 | 3                 |
| 17       | 9A3002          | 滤油器         | Filter Element           | 1                  | 1                 | 1                 |
| 18       | 202199          | 油管夹         | Clamp                    | 2                  | 2                 | 2                 |
| 19       | 240327          | 油管Ø5 × Ø7   | Tube                     | 1                  | 1                 | 1                 |
| 21       | 274539          | 油位标         | Oil Sight Gauge          | 1                  | 1                 | 1                 |

### 二十一、供油机构(2)/Lubrication Mechanism(2)

| 序号<br>NO | 图号<br>Parts No. | 名 称       | Description   | 数量 (Number)        |                   |                   |
|----------|-----------------|-----------|---------------|--------------------|-------------------|-------------------|
|          |                 |           |               | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 16       | 274500          | 油盘        | Oil Reservoir | 1                  | 1                 | 1                 |
| 17       | 5138B           | 放油螺钉      | Screw         | 1                  | 1                 | 1                 |
| 18       | 202287A         | 油盘放油垫圈    | Washer        | 1                  | 1                 | 1                 |
| 19       | 4531            | 螺钉M5 × 12 | Bolt          | 4                  | 4                 | 4                 |
| 20       | 240339          | 垫片        | Washer        | 4                  | 4                 | 4                 |
| 21       | 274501          | 油盘垫       | Gasket        | 1                  | 1                 | 1                 |

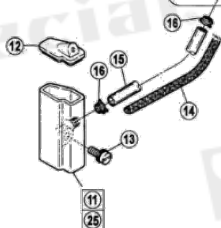
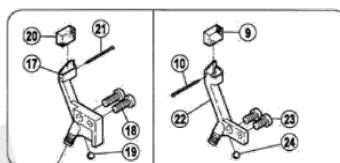
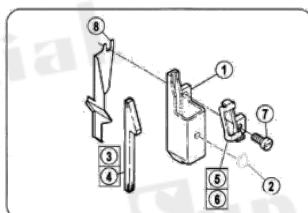




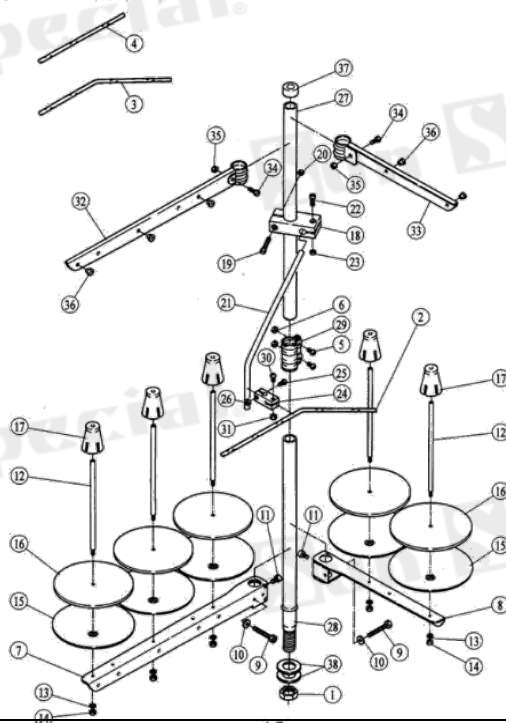
# Sun Special®

## Qualidade e Tecnologia

### 二十二、HR装置机构部件/H.R.Device



### 二十三、线架部件/Thread Stand





# Sun Special®

## Qualidade e Tecnologia

### 二十二、HR装置机构部件/H.R.Device

| 序号<br>NO | 图号<br>Parts No. | 名 称         | Description              | 数量 (Number)        |                   |                   |
|----------|-----------------|-------------|--------------------------|--------------------|-------------------|-------------------|
|          |                 |             |                          | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 275500          | 上硅油盒        | Silicone Oil Reservoir   | 1                  | 1                 | 1                 |
| 2        | 275501          | 上硅油盒盖       | Cover                    | 1                  | 1                 | 1                 |
| 3        | 275503          | 油毡          | Felt                     | 1                  | 1                 | 0                 |
| 4        | 275546          | 毛毡          | Felt                     | 0                  | 0                 | 1                 |
| 5        | 275502          | 过线架         | Thread Guide             | 1                  | 1                 | 0                 |
| 6        | 275507          | 过线架         | Thread Guide             | 0                  | 0                 | 1                 |
| 7        | 7020            | 螺钉M4 × 10   | Screw                    | 1                  | 1                 | 1                 |
| 8        | 277888          | 挡油板         | Cover                    | 1                  | 1                 | 1                 |
| 9        | 204466          | 油毡          | Oil Felt                 | 0                  | 0                 | 1                 |
| 10       | 210766          | 别针          | Pin                      | 0                  | 0                 | 1                 |
| 11       | ----            | 下硅油盒组件      | Silicone Oil Reservoir   | 1                  | 1                 | 0                 |
| 12       | 275505          | 下硅油盒盖       | Cover                    | 1                  | 1                 | 1                 |
| 13       | 004210-HU0      | 组合螺钉M4 × 12 | Screw                    | 1                  | 1                 | 1                 |
| 14       | 202175          | 油线          | Oil Wick                 | 1                  | 1                 | 1                 |
| 15       | 240331          | 油管          | Tube                     | 1                  | 1                 | 1                 |
| 16       | 200155          | 油管夹         | Clamp                    | 2                  | 2                 | 2                 |
| 17       | 275506          | 针线冷却器       | Needle Thread Lubricator | 1                  | 1                 | 0                 |
| 18       | 7021            | 螺钉M4 × 12   | Screw                    | 2                  | 2                 | 0                 |
| 19       | 210214          | 滚珠          | Plug                     | 1                  | 1                 | 0                 |
| 20       | 204466          | 油毡          | Oil Felt                 | 1                  | 1                 | 0                 |
| 21       | 210766          | 别针          | Pin                      | 1                  | 1                 | 0                 |
| 22       | 275509          | 针线冷却器       | Needle Thread Lubricator | 0                  | 0                 | 1                 |
| 23       | 70196           | 螺钉M4 × 7.5  | Screw                    | 0                  | 0                 | 2                 |
| 24       | 210214          | 滚珠          | Plug                     | 0                  | 0                 | 1                 |
| 25       | ----            | 下硅油盒组件A     | Silicone Oil Reservoir   | 0                  | 0                 | 1                 |



# Sun Special®

## Qualidade e Tecnologia

### 二十三、线架部件/Thread Stand

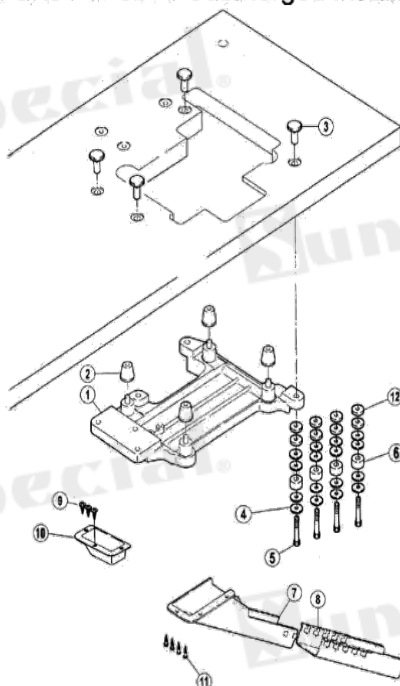
| 序号<br>NO | 图号<br>Parts No. | 名 称  | Description           | 数量 (Number)        |                   |                   |
|----------|-----------------|------|-----------------------|--------------------|-------------------|-------------------|
|          |                 |      |                       | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 4835            | 螺母   | Nut                   | 1                  | 1                 | 1                 |
| 2        | 293A            | 过线棒  | Thread guide(5-spool) | 0                  | 0                 | 1                 |
| 3        | 293B            | 过线棒  | Thread guide(4-spool) | 0                  | 1                 | 0                 |
| 4        | 293C            | 过线棒  | Thread guide(3-spool) | 1                  | 0                 | 0                 |
| 5        | 4021            | 螺钉   | Screw                 | 2                  | 2                 | 2                 |
| 6        | ----            | 螺母M5 | Nut                   | 2                  | 2                 | 2                 |
| 7        | 505-PA          | 长线架  | Thread hanger         | 1                  | 0                 | 1                 |
| 8        | 505APA          | 短线架  | Thread hanger         | 1                  | 2                 | 1                 |
| 9        | 7102            | 螺钉   | Screw                 | 0                  | 2                 | 2                 |
| 10       | 512             | 垫片   | Washer                | 1                  | 2                 | 2                 |
| 11       | 4022            | 螺钉   | Screw                 | 1                  | 2                 | 2                 |
| 12       | 380A            | 线棒   | Spool pin             | 3                  | 4                 | 5                 |
| 13       | 201252          | 垫片   | Spring washer         | 3                  | 4                 | 5                 |
| 14       | 4803            | 螺母   | Nut                   | 3                  | 4                 | 5                 |
| 15       | 381-PA          | 托盘垫  | Spool seat disc       | 3                  | 4                 | 5                 |
| 16       | 507             | 线托盘  | Spool mat             | 3                  | 4                 | 5                 |
| 17       | 382-PA          | 线固定套 | Spool cushion         | 3                  | 4                 | 5                 |
| 18       | 383-PA          | 棒架   | Holder                | 1                  | 1                 | 1                 |
| 19       | 4014            | 螺钉   | Screw                 | 1                  | 1                 | 1                 |
| 20       | 4803            | 螺母   | Nut                   | 1                  | 1                 | 1                 |
| 21       | 384             | 导线棒  | Thread guide arm      | 1                  | 1                 | 1                 |
| 22       | 4012            | 螺钉   | Screw                 | 1                  | 1                 | 1                 |
| 23       | 4803            | 螺母   | Nut                   | 1                  | 1                 | 1                 |
| 24       | 233-PA          | 固定器  | Holder                | 1                  | 1                 | 1                 |
| 25       | 4012            | 螺钉   | Screw                 | 1                  | 1                 | 1                 |
| 26       | 4803            | 螺母   | Screw                 | 1                  | 1                 | 1                 |
| 27       | 502-PA          | 线架上棒 | Column pipe (upper)   | 1                  | 1                 | 1                 |
| 28       | 503-PA          | 线架下棒 | Column pipe (lower)   | 1                  | 1                 | 1                 |
| 29       | 504-PA          | 锁紧卡固 | Joint                 | 1                  | 1                 | 1                 |
| 30       | 4012            | 螺钉   | Screw                 | 1                  | 1                 | 1                 |
| 31       | 4803            | 螺母   | Nut                   | 1                  | 1                 | 1                 |
| 32       | 527-PA          | 长过线架 | Thread hanger         | 1                  | 0                 | 1                 |
| 33       | 527APA          | 短过线架 | Thread hanger         | 1                  | 2                 | 1                 |
| 34       | 4021            | 螺钉   | Screw                 | 1                  | 2                 | 2                 |
| 35       | ----            | 螺母M5 | Nut                   | 1                  | 2                 | 2                 |
| 36       | 506             | 过线套  | Thread eyelet         | 3                  | 4                 | 5                 |
| 37       | 386             | 棒帽   | Rod cap               | 1                  | 1                 | 1                 |
| 38       | 509             | 垫片   | Washer                | 2                  | 2                 | 2                 |



# Sun Special®

## Qualidade e Tecnologia

二十四、托盘部件/Parts For Semi-Submerged Installation



二十四、托盘部件/Parts For Semi-Submerged Installation

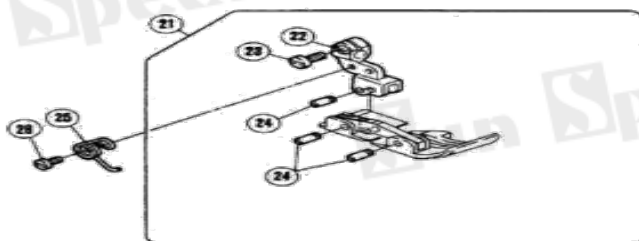
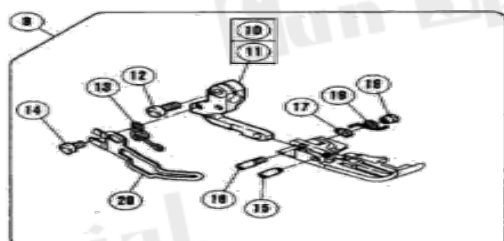
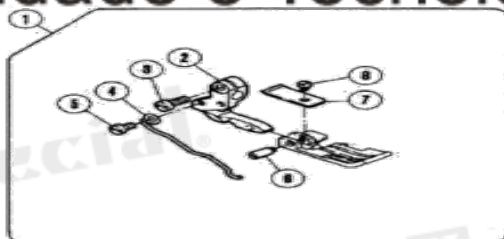
| 序号<br>NO | 图号<br>Parts No. | 名 称     | Description    | 数量 (Number)        |                   |                   |
|----------|-----------------|---------|----------------|--------------------|-------------------|-------------------|
|          |                 |         |                | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 276001          | 托盘      | Rest Board     | 1                  | 1                 | 1                 |
| 2        | 179483-05       | 托盘防震连接垫 | Cushion Rubber | 4                  | 4                 | 4                 |
| 3        | 206336          | 托盘固定螺母  | Nut            | 4                  | 4                 | 4                 |
| 4        | ----            | 大垫圈     | Spacer         | 16                 | 16                | 16                |
| 5        | 4512            | 托盘内六角螺钉 | Screw          | 4                  | 4                 | 4                 |
| 6        | ----            | 防震套     | Washer         | 4                  | 4                 | 4                 |
| 7        | 205468-PA       | 排料槽I    | Waste Chute    | 1                  | 1                 | 1                 |
| 8        | 205469-PA       | 排料槽II   | Waste Chute    | 1                  | 1                 | 1                 |
| 9        | 4904            | 排料槽座螺钉  | Screw          | 3                  | 3                 | 3                 |
| 10       | 205470-PA       | 排料槽座    | Screw          | 1                  | 1                 | 1                 |
| 11       | 4905            | 排料槽螺钉   | Washer         | 4                  | 4                 | 4                 |
| 12       | ----            | 减震垫圈    | Spring Washer  | 8                  | 8                 | 8                 |



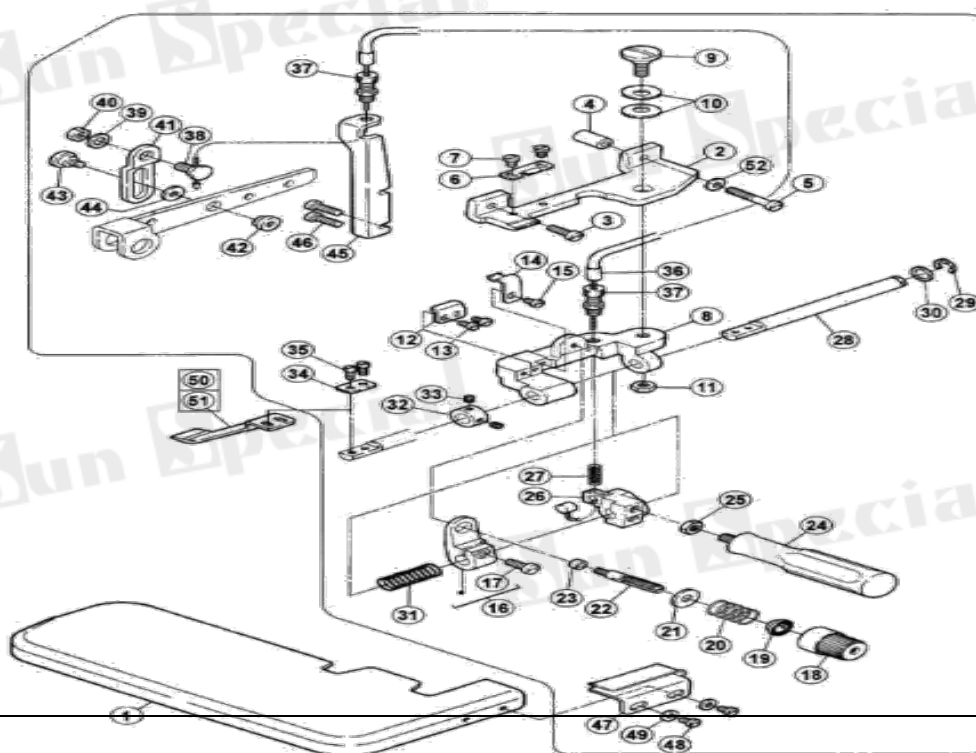
# Sun Special®

用零件 / Specific Parts

## Qualidade e Tecnologia



专用零件 / Specific Parts







# Sun Special®

## Qualidade e Tecnologia

### 二十五、专用零件/Specific Parts

| 序号<br>NO | 图号<br>Parts No. | 名称           | Description           | 数量 (Number)        |                   |                   |
|----------|-----------------|--------------|-----------------------|--------------------|-------------------|-------------------|
|          |                 |              |                       | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | xxxxxxx         | 压脚组件         | Presser Foot Assy.    | 0                  | 0                 | 1                 |
| 2        | 7013            | 螺钉M3.5 × 7.5 | Screw                 | 0                  | 0                 | 2                 |
| 3        | 208958-B        | 销            | Pin                   | 0                  | 0                 | 4                 |
| 4        | 277108          | 护料压板         | Fabric Guard          | 0                  | 0                 | 1                 |
| 5        | 202875          | 垫圈3          | Washer                | 0                  | 0                 | 1                 |
| 6        | 5157            | 螺钉           | Screw                 | 0                  | 0                 | 1                 |
| 7        | 274024          | 压脚弹簧         | Spring                | 0                  | 0                 | 1                 |
| 8        | 7166            | 轴位螺丝         | Screw                 | 0                  | 0                 | 1                 |
| 9        | 274027          | 压脚垫片         | Finger Guard          | 0                  | 0                 | 1                 |
| 10       | 7009            | 螺钉M3 × 4.5   | Screw                 | 0                  | 0                 | 1                 |
| 11       | xxxxxxx         | 压脚组件         | Presser Foot Complete | 0                  | 0                 | 1                 |
| 12       | 212499-B        | 销            | Pin                   | 0                  | 0                 | 1                 |
| 13       | 5409            | 螺母           | Nut                   | 0                  | 0                 | 1                 |
| 14       | 212498          | 销            | Latch                 | 0                  | 0                 | 1                 |
| 15       | 274028          | 弹簧           | Spring                | 0                  | 0                 | 1                 |
| 16       | 3153            | 螺母           | Nut                   | 0                  | 0                 | 1                 |
| 17       | 208531          | 辅助压脚         | Fabric Guide          | 0                  | 0                 | 1                 |
| 18       | 5030            | 螺钉M1 × 2.3   | Screw                 | 0                  | 0                 | 1                 |
| 19       | 274022          | 压脚弹簧         | Spring                | 0                  | 0                 | 1                 |
| 20       | 7009            | 螺钉M3 × 4.5   | Screw                 | 0                  | 0                 | 1                 |
| 21       | 274026          | 压脚护手         | Finger Guard          | 0                  | 0                 | 1                 |
| 22       | 7008            | 螺钉M3 × 4     | Screw                 | 0                  | 0                 | 1                 |
| 23       | xxxxxxx         | 压脚组件         | Holder                | 0                  | 0                 | 1                 |
| 24       | 7013            | 螺钉M3.5 × 7.5 | Screw                 | 0                  | 0                 | 1                 |
| 25       | 274023          | 压脚弹簧         | Spring                | 0                  | 0                 | 1                 |
| 26       | 7009            | 螺钉M3 × 4.5   | Screw                 | 0                  | 0                 | 1                 |
| 27       | 274025          | 压脚护手         | Finger Guard          | 0                  | 0                 | 1                 |
| 28       | 7008            | 螺钉M3 × 4     | Screw                 | 0                  | 0                 | 1                 |
| 29       | xxxxxxx         | 压脚组件         | Presser Foot Complete | 0                  | 0                 | 1                 |
| 30       | 211919          | 销            | Pin                   | 0                  | 0                 | 1                 |
| 31       | 211918          | 弹簧           | Spring                | 0                  | 0                 | 1                 |
| 32       | 3150            | 螺母           | Nut                   | 0                  | 0                 | 1                 |
| 33       | 211920          | 销            | Spring Pin            | 0                  | 0                 | 1                 |
| 34       | xxxxxxx         | 压脚爪          | Presser Foot          | 0                  | 0                 | 1                 |
| 35       | xxxxxxx         | 压脚爪          | Presser Foot          | 0                  | 0                 | 1                 |
| 36       | 211917          | 安装板          | Bracket               | 0                  | 0                 | 1                 |
| 37       | 5089            | 螺钉M3.5 × 5.5 | Screw                 | 0                  | 0                 | 1                 |
| 38       | ----            | 垫片           | Washer                | 0                  | 0                 | 1                 |
| 39       | 275030A         | 过线板          | Thread Eyelet         | 0                  | 0                 | 1                 |
| 40       | 240347          | 压簧           | Spring                | 0                  | 0                 | 1                 |



# Sun Special®

## Qualidade e Tecnologia

### 二十六、专用零件/Specific Parts

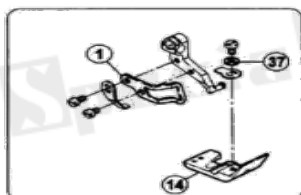
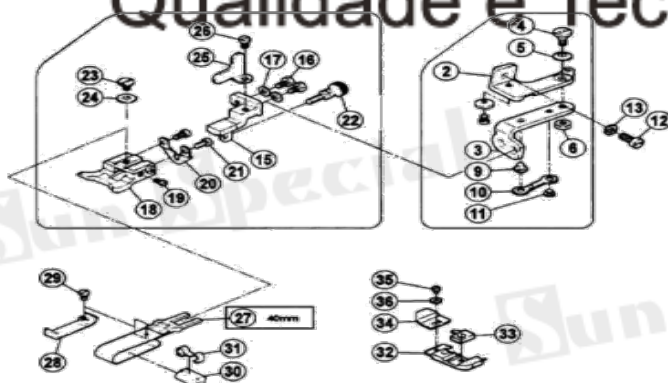
| 序号<br>NO | 图号<br>Parts No. | 名称           | Description   | 数量 (Number)        |                   |                   |
|----------|-----------------|--------------|---------------|--------------------|-------------------|-------------------|
|          |                 |              |               | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 270035B         | 缝台           | Cloth Plate   | 0                  | 1                 | 1                 |
| 2        | 275515          | 打褶器连接板       | Bracket       | 0                  | 1                 | 1                 |
| 3        | ----            | 螺钉M4 × 13.5  | Screw         | 0                  | 1                 | 1                 |
| 4        | 240332          | 连接板垫片        | Spacer        | 0                  | 1                 | 1                 |
| 5        | 7191            | 连接板右侧螺钉      | Screw         | 0                  | 1                 | 1                 |
| 6        | 210947          | 支架           | Flat Spring   | 0                  | 1                 | 1                 |
| 7        | 1206            | 螺钉           | Screw         | 0                  | 2                 | 2                 |
| 8        | 275516          | 打褶器支座        | Bracket       | 0                  | 1                 | 1                 |
| 9        | 7160            | 连接板固定螺钉      | Screw         | 0                  | 1                 | 1                 |
| 10       | 204888          | 连接板垫片        | Spring        | 0                  | 2                 | 2                 |
| 11       | 4806            | 连接固定螺母       | Nut           | 0                  | 1                 | 1                 |
| 12       | 210945          | 小连接板         | Bracket       | 0                  | 1                 | 1                 |
| 13       | 5328            | 小连接板螺钉       | Screw         | 0                  | 2                 | 2                 |
| 14       | 210946          | 支架弹簧板        | Flat Spring   | 0                  | 1                 | 1                 |
| 15       | 1206            | 螺钉           | Screw         | 0                  | 1                 | 1                 |
| 16       | 275517-92       | 打褶皱座         | Spring Guide  | 0                  | 1                 | 1                 |
| 17       | 7021            | 螺钉           | Screw         | 0                  | 1                 | 1                 |
| 18       | 208447-UA       | 调压螺母         | Nut           | 0                  | 1                 | 1                 |
| 19       | 208448          | 调压止动套        | Ratchet       | 0                  | 1                 | 1                 |
| 20       | 210940          | 调压簧          | Spring        | 0                  | 1                 | 1                 |
| 21       | 204091          | 夹线器垫片        | Washer        | 0                  | 1                 | 1                 |
| 22       | 5082A           | 螺钉           | Screw Stud    | 0                  | 1                 | 1                 |
| 23       | 210944          | 调压螺钉套        | Washer        | 0                  | 1                 | 1                 |
| 24       | 275518          | 手柄           | Lever         | 0                  | 1                 | 1                 |
| 25       | 4806            | 连接固定螺母       | Nut           | 0                  | 1                 | 1                 |
| 26       | 275520          | 手柄座          | Bracket       | 0                  | 1                 | 1                 |
| 27       | 240320          | 弹簧           | Spring        | 0                  | 1                 | 1                 |
| 28       | 275521          | 打褶器轴         | Shaft         | 0                  | 1                 | 1                 |
| 29       | 202522          | 卡簧           | Ring          | 0                  | 1                 | 1                 |
| 30       | 207045          | 垫片           | Washer        | 0                  | 1                 | 1                 |
| 31       | 240323          | 弹簧           | Spring        | 0                  | 1                 | 1                 |
| 32       | 206225          | 挡圈           | Collar        | 0                  | 1                 | 1                 |
| 33       | 1457            | 螺钉           | Screw         | 0                  | 2                 | 2                 |
| 34       | 210955          | 方板           | Washer        | 0                  | 1                 | 1                 |
| 35       | 5029            | 螺钉           | Screw         | 0                  | 2                 | 2                 |
| 36       | 212435          | 松线组件         | Cable         | 0                  | 1                 | 1                 |
| 37       | 212436          | 支座接头螺钉       | Cable Support | 0                  | 2                 | 2                 |
| 38       | 7099            | 带孔螺钉         | Screw         | 0                  | 1                 | 1                 |
| 39       | 202433          | 垫片           | Washer        | 0                  | 1                 | 1                 |
| 40       | 4803            | 连接固定螺母       | Nut           | 0                  | 1                 | 1                 |
| 41       | 275522          | 吊板           | Latch         | 0                  | 1                 | 1                 |
| 42       | 179765-15       | 螺母           | Nut           | 0                  | 1                 | 1                 |
| 43       | 7164            | 吊板螺钉         | Screw         | 0                  | 1                 | 1                 |
| 44       | 240104          | 垫片           | Washer        | 0                  | 1                 | 1                 |
| 45       | 275523          | 托架           | Bracket       | 0                  | 1                 | 1                 |
| 46       | 7022            | 螺钉M4 × 17.5  | Screw         | 0                  | 2                 | 2                 |
| 47       | 210961          | 卷边器          | Fabric Guide  | 0                  | 1                 | 1                 |
| 48       | 7012            | 螺钉M3.5 × 5.7 | Screw         | 0                  | 2                 | 2                 |
| 49       | 137906          | 垫片           | Washer        | 0                  | 2                 | 2                 |
| 50       | 275524          | 板            | Blade         | 0                  | 1                 | 1                 |
| 51       | 275525          | 打褶器          | Blade         | 0                  | 1                 | 1                 |
| 52       | 200098          | 连接板右侧垫片      | Washer        | 0                  | 1                 | 1                 |

用零件 / Specific Parts

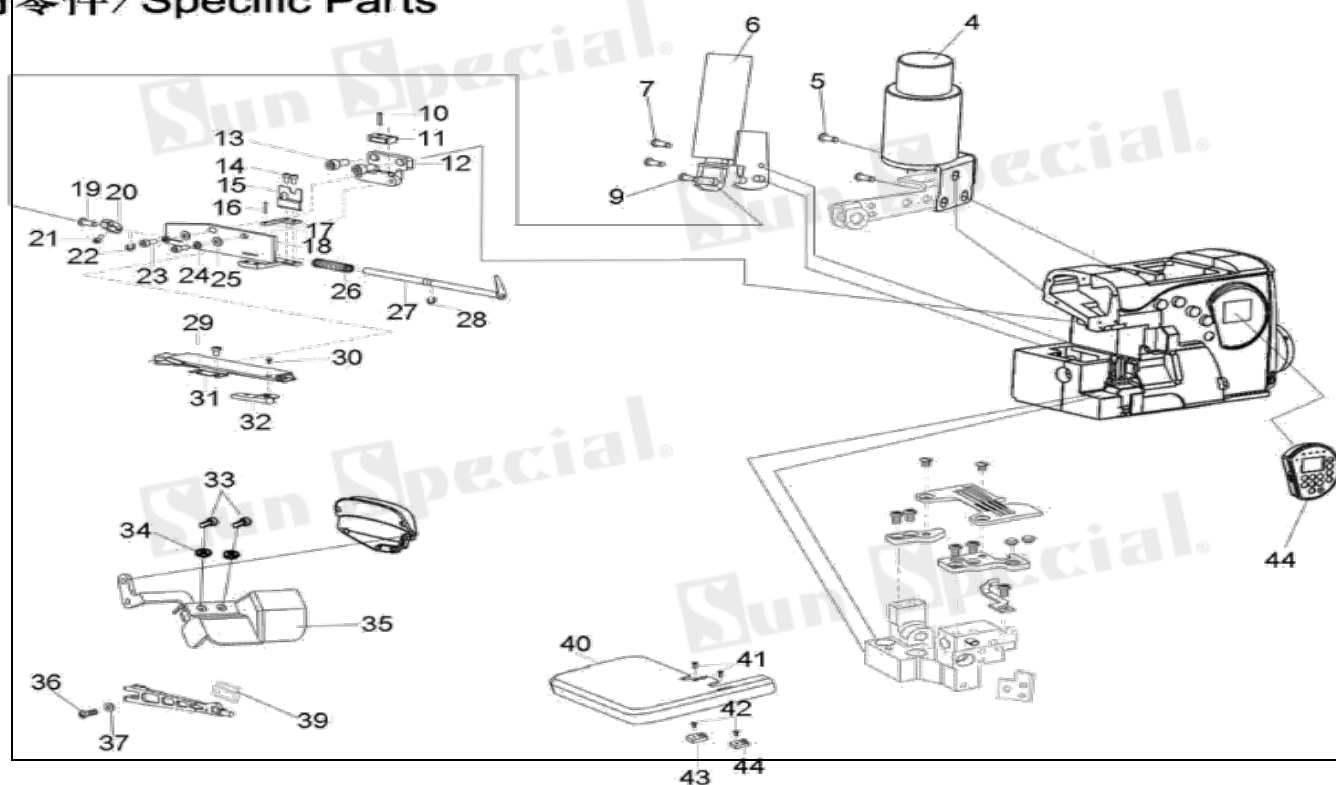


**Sun Special®**

Qualidade e Tecnologia



用零件 / Specific Parts





# Sun Special®

## Qualidade e Tecnologia

### 二十七、专用零件/Specific Parts

| 序号<br>NO | 图号<br>Parts No. | 名 称        | Description         | 数量 (Number)        |                   |                   |
|----------|-----------------|------------|---------------------|--------------------|-------------------|-------------------|
|          |                 |            |                     | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 274033          | 压脚护手       | Finger Guard        | 0                  | 1                 | 0                 |
| 2        | 210680          | 送料支架       | Cloth Plate Bracket | 1                  | 0                 | 0                 |
| 3        | 210681          | 铰链         | Hinge Guide Bracket | 1                  | 0                 | 0                 |
| 4        | 5184            | 螺钉         | Screw               | 1                  | 0                 | 0                 |
| 5        | 201191          | 垫圈         | Spring              | 1                  | 0                 | 0                 |
| 6        | 3044            | 螺母         | Nut                 | 1                  | 0                 | 0                 |
| 7        | ----            | ----       | ----                | ----               | ----              | ----              |
| 8        | ----            | ----       | ----                | ----               | ----              | ----              |
| 9        | 210683          | 铰链销        | Pin                 | 1                  | 0                 | 0                 |
| 10       | 210684          | 铰链弹簧       | Flat Spring         | 1                  | 0                 | 0                 |
| 11       | 2906            | 螺钉         | Screw               | 1                  | 0                 | 0                 |
| 12       | 7019            | 螺钉M4 × 8   | Screw               | 1                  | 0                 | 0                 |
| 13       | ----            | 垫圈4        | Spring Washer       | 1                  | 0                 | 0                 |
| 14       | xxxxxxxx        | 压脚         | Presser Foot        | 1                  | 0                 | 0                 |
| 15       | 210690          | 支架         | Bracket             | 1                  | 0                 | 0                 |
| 16       | 5088            | 螺钉         | Bolt                | 2                  | 0                 | 0                 |
| 17       | 167066          | 垫片         | Washer              | 2                  | 0                 | 0                 |
| 18       | 205361          | 固定块        | Bracket             | 1                  | 0                 | 0                 |
| 19       | 5057            | 螺钉         | Screw               | 1                  | 0                 | 0                 |
| 20       | 210689          | 挡板         | Ajusting Plate      | 1                  | 0                 | 0                 |
| 21       | 5157            | 螺钉         | Screw               | 2                  | 0                 | 0                 |
| 22       | 2430            | 螺钉         | Screw               | 1                  | 0                 | 0                 |
| 23       | 2905            | 螺钉         | Screw               | 1                  | 0                 | 0                 |
| 24       | 137142          | 垫片         | Washer              | 1                  | 0                 | 0                 |
| 25       | 210692          | 角板         | Stopper             | 1                  | 0                 | 0                 |
| 26       | 1206            | 螺钉         | Screw               | 1                  | 0                 | 0                 |
| 27       | 201211C91       | 导向片        | Folder Assy.        | 1                  | 0                 | 0                 |
| 28       | 205835          | 挡板         | Auxiliary Plate     | 1                  | 0                 | 0                 |
| 29       | 5299            | 螺钉         | Screw               | 1                  | 0                 | 0                 |
| 30       | 303312A         | 垫块         | Stopper             | 1                  | 0                 | 0                 |
| 31       | 303313          | 弹簧片        | Clamp               | 1                  | 0                 | 0                 |
| 32       | xxxxxxxx        | 压脚         | Presser Foot        | 1                  | 0                 | 0                 |
| 33       | xxxxxxxx        | 压脚爪        | Presser Foot Finger | 1                  | 0                 | 0                 |
| 34       | 210584          | 辅助压脚板      | Uncurler            | 1                  | 0                 | 0                 |
| 35       | 5030            | 螺钉M1 × 2.3 | Screw               | 1                  | 0                 | 0                 |
| 36       | 210585          | 垫圈         | Washer              | 1                  | 0                 | 0                 |
| 37       | 202588          | 垫圈         | Washer              | 0                  | 1                 | 0                 |





# Sun Special®

## Qualidade e Tecnologia

### 二十八、专用零件/Specific Parts

| 序号<br>No. | 件号<br>Pars No. | 名称        | Description                           | 数量<br>Number |
|-----------|----------------|-----------|---------------------------------------|--------------|
| 4         | V20-4          | 抬压脚电磁铁    | electromagnet assembly                | 1            |
| 5         | V20-5          | 螺钉M6x12   | Screw                                 | 2            |
| 6         | V20-6          | 电磁铁组件     | electromagnet assembly                | 1            |
| 7         | V20-7          | 螺钉M6x12   | Screw                                 | 2            |
| 9         | V20-9          | 销子        | Pin                                   | 1            |
| 10        | V20-10         | 螺钉        | Screw                                 | 2            |
| 11        | V20-11         | 安全开关组件    | Safety swich assembly                 | 1            |
| 12        | V20-12         | 固定板       | Retaining cover                       | 1            |
| 13        | V20-13         | 螺钉        | Screw                                 | 2            |
| 14        | V20-14         | 螺钉        | Screw                                 | 6            |
| 15        | V20-15         | 挡板1       | Striker (plate)                       | 1            |
| 16        | V20-16         | 销         | latch                                 | 1            |
| 17        | V20-17         | 定刀        | stationary knife                      | 1            |
| 18        | V20-18         | 切刀安装座     | cutter install seat                   | 1            |
| 19        | V20-19         | 切刀连杆销     | cutter connecting rod pin             | 1            |
| 20        | V20-20         | 切刀连杆      | cutter connecting rod                 | 1            |
| 21        | V20-21         | 螺钉        | screw                                 | 1            |
| 22        | V20-22         | 5挡圈       | split washer                          | 1            |
| 23        | V20-23         | 螺钉        | screw                                 | 1            |
| 24        | V20-24         | 垫圈        | washer                                | 5            |
| 25        | V20-25         | 垫圈        | washer                                | 5            |
| 26        | V20-26         | 弹簧        | spring                                | 1            |
| 27        | V20-27         | 动刀组件      | The movable knife assembly            | 1            |
| 28        | V20-28         | 开口挡圈      | split washer                          | 1            |
| 29        | V20-29         | 螺钉        | screw                                 | 2            |
| 30        | V20-30         | 螺钉        | screw                                 | 7            |
| 31        | V20-31         | 吸风组件      | Suction assembly                      | 1            |
| 32        | V20-32         | 后切接收传感器组件 | The reicever component                | 1            |
| 33        | V20-33         | 螺钉M3x7.5  | Screw                                 | 2            |
| 34        | V20-34         | 垫片        | Washer                                | 2            |
| 35        | V20-35         | 防护罩       | Eve guide                             | 1            |
| 36        | V20-36         | 螺钉M4x7.5  | Screw                                 | 1            |
| 37        | V20-37         | 垫片        | Washer                                | 1            |
| 39        | V20-39         | 压脚臂磁铁     | Magnetic Iron                         | 1            |
| 41        | V20-41         | 螺钉M3x5    | Screw                                 | 2            |
| 42        | V20-42         | 螺钉        | screw                                 | 1            |
| 43        | V20-43         | 前切接收传感器组件 | The receiver component                | 1            |
| 44        | V20-44         | 压脚安全开关组件  | Presser foot safety switch components | 5            |

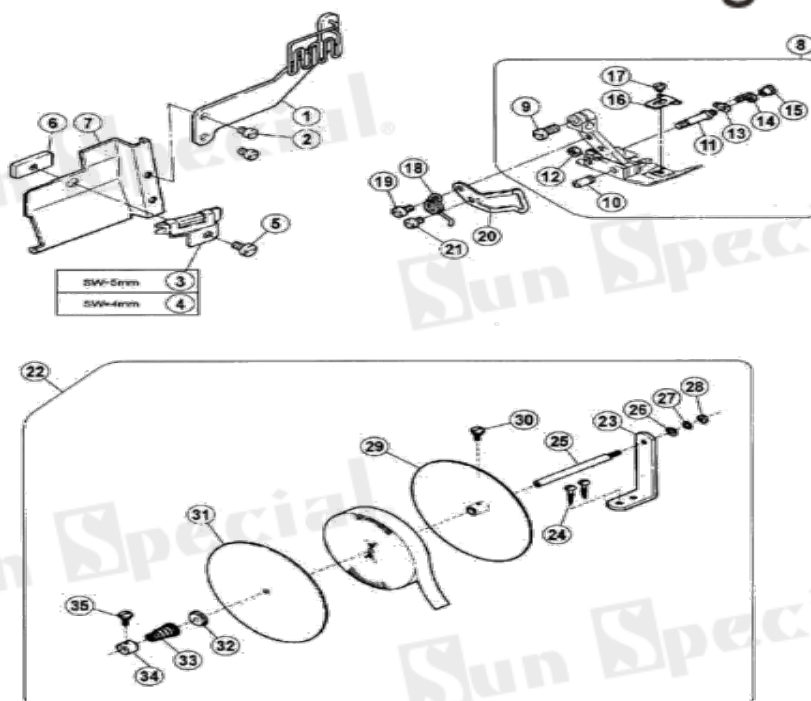




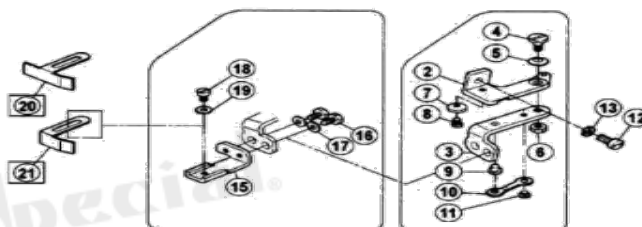
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## 九、专用零件 / Specific Parts

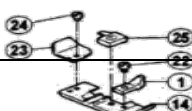
## Qualidade e Tecnologia



## 十、专用零件 / Specific Parts



卷边缝 (Turn down hemming)





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## Qualidade e Tecnologia

### 二十九、专用零件/Specific Parts

| 序号<br>NO | 图号<br>Parts No. | 名称           | Description           | 数量 (Number)        |                   |                   |
|----------|-----------------|--------------|-----------------------|--------------------|-------------------|-------------------|
|          |                 |              |                       | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 275512          | 过带导向         | Tape Guide            | 0                  | 0                 | 1                 |
| 2        | 7180            | 螺钉M3.5 × 4.5 | Screw                 | 0                  | 0                 | 2                 |
| 3        | 209200          | 卷边器(10)      | Binder(10)            | 0                  | 0                 | 1                 |
| 4        | 208994          | 卷边器(8)       | Binder(8)             | 0                  | 0                 | 1                 |
| 5        | 1216            | 螺钉           | Screw                 | 0                  | 0                 | 1                 |
| 6        | 208997          | 卷边器固定座       | Binder Guide          | 0                  | 0                 | 1                 |
| 7        | 270013A         | 左前盖          | Front Cover(Left)     | 0                  | 0                 | 1                 |
| 8        | xxxxxxx         | 压脚组件         | Presser Foot Assy.    | 0                  | 0                 | 1                 |
| 9        | 7013            | 螺钉           | Screw                 | 0                  | 0                 | 1                 |
| 10       | 208958-B        | 销            | Pin                   | 0                  | 0                 | 1                 |
| 11       | 212499-B        | 销            | Pin                   | 0                  | 0                 | 1                 |
| 12       | 5409            | 螺母           | Nut                   | 0                  | 0                 | 1                 |
| 13       | 212498          | 销            | Latch                 | 0                  | 0                 | 1                 |
| 14       | 274028          | 弹簧           | Spring                | 0                  | 0                 | 1                 |
| 15       | 3153            | 螺母           | Nut                   | 0                  | 0                 | 1                 |
| 16       | 208531          | 辅助压脚         | Fabric Guide          | 0                  | 0                 | 1                 |
| 17       | 5030            | 螺钉M1 × 2.3   | Screw                 | 0                  | 0                 | 1                 |
| 18       | 274022          | 压脚弹簧         | Spring                | 0                  | 0                 | 1                 |
| 19       | 7009            | 螺钉M3 × 4.5   | Screw                 | 0                  | 0                 | 1                 |
| 20       | 274026          | 压脚护手         | Finger Guard          | 0                  | 0                 | 1                 |
| 21       | 7008            | 螺钉M3 × 4     | Screw                 | 0                  | 0                 | 1                 |
| 22       | 337             | 线盘组件         | Tape Disc Assy.       | 0                  | 0                 | 1                 |
| 23       | 344             | 支架           | Bracket               | 0                  | 0                 | 1                 |
| 24       | 4911            | 螺钉           | Screw                 | 0                  | 0                 | 2                 |
| 25       | 341             | 轴            | Rod                   | 0                  | 0                 | 1                 |
| 26       | 189             | 垫圈           | Washer                | 0                  | 0                 | 1                 |
| 27       | 303067          | 上弯针垫圈        | Spring Washer         | 0                  | 0                 | 1                 |
| 28       | 4805            | 螺母           | Nut                   | 0                  | 0                 | 1                 |
| 29       | 338             | 线盘           | Tape Reel Stand       | 0                  | 0                 | 1                 |
| 30       | 339             | 螺钉           | Screw                 | 0                  | 0                 | 1                 |
| 31       | 340             | 盖板           | Tape Reel Stand Cover | 0                  | 0                 | 1                 |
| 32       | 467             | 弹簧座          | Spring Seat           | 0                  | 0                 | 1                 |
| 33       | 343             | 弹簧           | Spring                | 0                  | 0                 | 1                 |
| 34       | 468             | 挡圈           | Collar                | 0                  | 0                 | 1                 |
| 35       | 339             | 螺钉           | Screw                 | 0                  | 0                 | 1                 |



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## Qualidade e Tecnologia

### 三十、专用零件/Specific Parts

| 序号<br>NO | 图号<br>Parts No. | 名 称        | Description         | 数量 (Number)        |                   |                   |
|----------|-----------------|------------|---------------------|--------------------|-------------------|-------------------|
|          |                 |            |                     | 三线<br>Three-thread | 四线<br>Four-thread | 五线<br>Five-thread |
| 1        | 277150-40       | 压脚         | Presser Foot        | 1                  | 0                 | 0                 |
| 2        | 210680          | 送料支架       | Cloth Plate Bracket | 1                  | 1                 | 1                 |
| 3        | 210681          | 铰链         | Hinge Guide Bracket | 1                  | 1                 | 1                 |
| 4        | 5184            | 螺钉         | Screw               | 1                  | 1                 | 1                 |
| 5        | 201191          | 垫圈         | Spring              | 1                  | 1                 | 1                 |
| 6        | 3044            | 螺母         | Nut                 | 1                  | 1                 | 1                 |
| 7        | ----            | ----       | ----                | ----               | ----              | ----              |
| 8        | ----            | ----       | ----                | ----               | ----              | ----              |
| 9        | 210683          | 铰链销        | Pin                 | 1                  | 1                 | 1                 |
| 10       | 210684          | 铰链弹簧       | Flat Spring         | 1                  | 1                 | 1                 |
| 11       | 2906            | 螺钉         | Screw               | 1                  | 1                 | 1                 |
| 12       | 7019            | 螺钉M4 × 8   | Screw               | 1                  | 1                 | 1                 |
| 13       | ----            | 垫圈4        | Spring Washer       | 1                  | 1                 | 1                 |
| 15       | 210687          | 挡料板座       | Edge Guide Bracket  | 1                  | 1                 | 1                 |
| 16       | 5088            | 螺钉M4 × 7.5 | Bolt                | 2                  | 2                 | 2                 |
| 17       | 167066          | 垫片         | Washer              | 2                  | 2                 | 2                 |
| 18       | 1202            | 螺钉C4       | Screw               | 1                  | 1                 | 1                 |
| 19       | 167066          | 垫片         | Washer              | 1                  | 1                 | 1                 |
| 20       | 204667          | 挡料板        | Edge Guide          | 1                  | 1                 | 0                 |
| 21       | 201233A         | 挡料板        | Edge Guide          | 0                  | 0                 | 1                 |

标准度量零件表

GAUGE PARTS LIST



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| 机型<br>MACHINE TYPE<br>/SPEC | 间距<br>GAUGE |    | 针板<br>NEEDLE<br>PLATE | 主送齿<br>MAIN FEED<br>DOG ASSM. | 辅送齿<br>AUX. FEED<br>DOG | 差动齿<br>DIFF FEED<br>DOG | 压脚组件<br>PRESSER<br>FOOT ASSM. | 上弯针<br>UPPER<br>LOOPER | 下弯针<br>LOWER<br>LOOPER | 链线弯针<br>CHAIN STITCH<br>LOOPER |
|-----------------------------|-------------|----|-----------------------|-------------------------------|-------------------------|-------------------------|-------------------------------|------------------------|------------------------|--------------------------------|
|                             | NG          | SW |                       |                               |                         |                         |                               |                        |                        |                                |
| V20-3                       |             | 4  | 213100-400            | 277408-16F0                   | 277418-13               | 27404-16F0              | 2119870                       | 277062A#15             | 277060                 |                                |
| V20-4                       | 2           | 4  | 211313-400            | 277408-16F0                   | 2774418-14              | 277404-16F0             | 210374                        | 277062A#15             | 277060                 |                                |
| V20-5                       | 3           | 4  | 277517R40             | 277327-16                     | 277318-13               | 277330-16               | 277118                        | 277010A#5              | 277015                 | 277018                         |
| V20-5H                      | 5           | 6  | 277524T60             | 277337-25                     | 277318-13               | 277339-25               | 277122                        | 277011 #3              | 277015                 | 277018-C                       |

| 机型<br>MACHINE TYPE<br>/SPEC | 间距<br>GAUGE |    | 上 刀               |                    | 下刀<br>LOWER<br>KNIFE | 护 针    |        | 护 针    |        | 针夹头<br>NEEDLE<br>HOLDER | 针<br>NEEDLE |
|-----------------------------|-------------|----|-------------------|--------------------|----------------------|--------|--------|--------|--------|-------------------------|-------------|
|                             |             |    | 平刀<br>UPPER KNIFE | 角刀<br>ANGLED KNIFE |                      | 前      | 后      | 前      | 后      |                         |             |
|                             | NG          | SW |                   |                    |                      |        |        |        |        |                         |             |
|                             |             |    |                   |                    |                      |        | FRONT  | READ   | FRONT  |                         |             |
| V20-3                       |             | 4  | 201121A           |                    | 213108               |        |        | 213107 | 277061 | 179630-92               | DCX27 #9    |
| V20-4                       | 2           | 4  | 201121A           |                    | 213108               |        |        | 213107 | 277061 | 277022-92               | DCX27 #11   |
| V20-5                       | 3           | 4  | 201121A           | 210755             | 202295               | 277007 | 277004 | 277008 | 277006 | 277027-92               | DCX27 #14   |
| V20-5H                      | 5           | 6  | 277000            | 211662             | 277009               | 277007 | 277004 | 277008 | 277006 | 277029-92               | DCX27 #21   |



**Sun Special®**

**Qualidade e Tecnologia**

Prazo de validade do produto: Indeterminado

País de Origem: China

**SAC - SERVIÇO DE ATENDIMENTO AO CLIENTE**

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